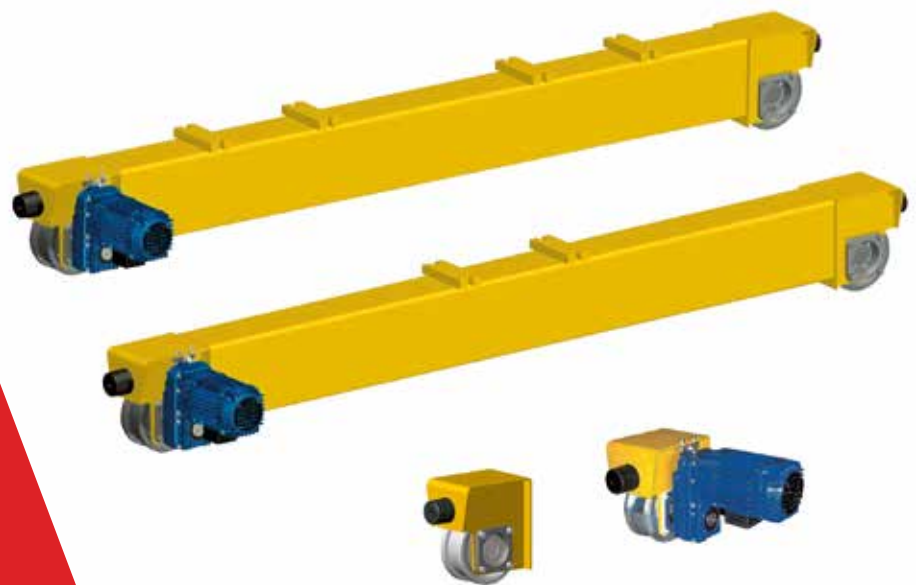


END-CARRIAGES FOR BRIDGE CRANES

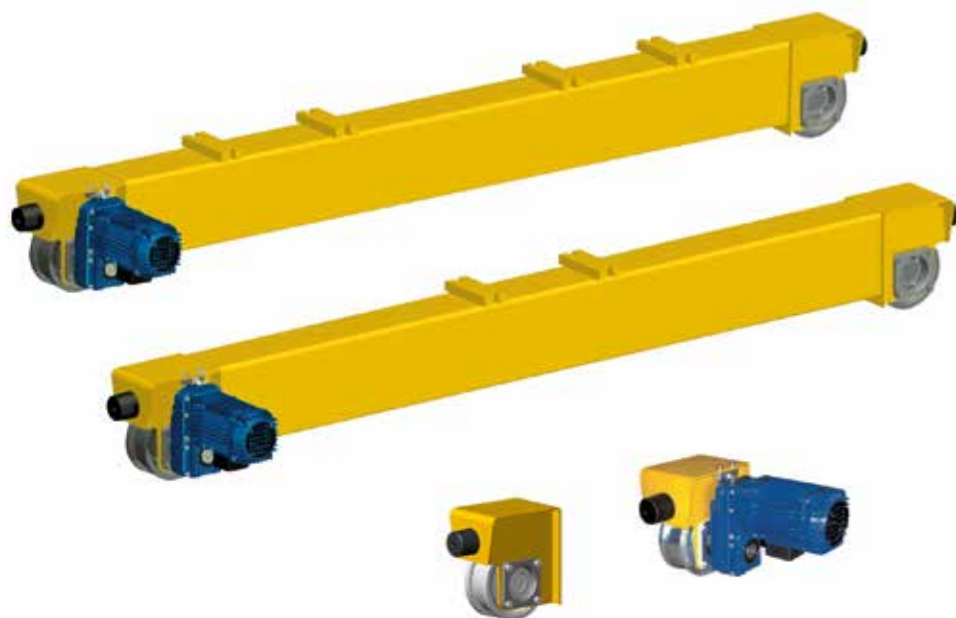
Wheel groups
DGT SERIES
Offset geared-motor
DGP SERIES



END-CARRIAGES FOR BRIDGE CRANES

The bridge crane end-carriages, equipped with "DGT" series wheel groups, coupled with "DGP" series offset geared motors, represent the most convenient offer for worldwide market requirements for handling masses up to 66,000 kg.

The bridge crane end-carriages, a completion of the range of DRH series electric wire rope hoists and DMK electric chain hoists, appreciated worldwide, complete the range and solutions offered by Donati Sollevamenti, with a view to always supplying the best solution to its customers while safeguarding the quality / price / performance ratio.



MAX

66.000 KG

The offer most in line with the worldwide market's needs for handling masses up to 66,000 kg protecting the customer's convenience



CONFORMITY TO NORMS AND REGULATIONS

APPLICABLE LEGISLATION

The bridge crane end-carriages are designed and produced by DONATI SOLLEVAMENTI S.r.l. in compliance with the "Essential Safety Requirements" stated in Attachment I of the Machinery Directive 2006/42/CE and are introduced onto the market accompanied by the Declaration of incorporation found in Attachment II B of the Directive.

APPLICABLE NORMS AND REGULATIONS

The following norms and technical principles have also been taken into consideration in the design and manufacturing of the **end-carriages for bridge cranes**:

- ▶ EN ISO 12100/2010 "Fundamental concepts on general engineering principles"
- ▶ EN ISO 13849-1/2008 "General principles for design"
- ▶ EN 60529/97 "Degrees of protection for casings (IP Codes)"
- ▶ ISO 4301-1/88 "Classifications for lifting equipment"
- ▶ ISO 8306/85 "Tolerances for cranes and tracks"
- ▶ FEM 1.001/98 "Calculations for lifting equipment"
- ▶ FEM 9.511/86 "Classification of mechanisms"
- ▶ FEM 9.683/95 "Criteria of choice for lifting and travel motors"
- ▶ FEM 9.755/93 "Safety work periods"

SERVICE CLASSIFICATION:

The structural elements and mechanisms on the **end-carriages for bridge cranes** are classified in various service groups, in conformity with specifications stipulated under ISO 4301.

PROTECTION AND SHEATHING OF ELECTRICAL PARTS:

- ▶ Sliding motors: protection IP55 (motor) - IP23 (brake); class "F" insulation
- ▶ Limit switch: minimum protection IP65; max. insulation voltage 500 V
- ▶ Protections and insulations differing from the standard, which can be supplied on request.

ELECTRICAL POWER:

- ▶ The **end-carriages for bridge cranes** are designed to be powered through three-phase alternating current: 400 V - 50Hz in accordance with IEC 38-1.
- ▶ Different voltage and frequency specifications from the standard can be supplied on request.

ENVIRONMENTAL CONDITIONS FOR STANDARD USAGE:

- ▶ Operating temperature: minimum - 10° C; maximum + 40°C
- ▶ Maximum relative humidity: 80% - Maximum altitude 1000 m above sea level
- ▶ Standard **end-carriages for bridge cranes** must be installed in a well-ventilated working environment, free of corrosive steams (acidic steams, saline mists, etc.), and are designed to operate in a covered environment, protected from atmospheric elements.
- ▶ Special machine models designed for non-standard environmental conditions, or for operation outdoors, can be supplied on request.

NOISE EMISSIONS - VIBRATIONS:

- ▶ Noise emission levels emanating from the **end-carriages** during running operations, whether empty or fully loaded, are in all cases inferior to a value of **80 dB (A)**, as measured at a distance of 1 m and 1.6 m from the ground. The incidence of environmental characteristics such as the transmission of sound through metallic structures, reflection caused by combined machinery and surrounding walls, is not taken into consideration in the value indicated.
- ▶ Vibrations produced by the **end-carriages** during running operations are not considered dangerous for the health and wellbeing of personnel operating the lifting equipment on which the units are installed.



END-CARRIAGES FOR BRIDGE CRANES

DONATI **end-carriages** are designed for handling operations on bridge crane rails:

- ▶ at single running speed from 3.2 to 25 m/min;
- ▶ at two running speeds, from 12.5/3.2 to 80/20 m/min;

Operating on:

- ▶ single girder, with a capacity of up to 20,000 kg and gauge of up to 25 m;
- ▶ double girder, with a capacity of up to 40,000 kg and gauge of up to 27 m.

Designed and built on the principle of modular components assembled together in relation to their specific use, they are equipped with **drive units** comprising **"DGT" series wheel groups**, which are combined with **"DGP" series offset geared motors**.

They are configured in 6 sizes, where the basic components are:

- ▶ **6 "DGT" series drive wheel group sizes**
(Ø 125, Ø 160, Ø 200, Ø 250, Ø 315 and Ø 400/400 R)
- ▶ **4 "DGP" series offset reducers sizes**
(DGP 0, DGP 1, DGP 2 and DGP 3)
- ▶ **4 self-braking motors sizes**
(motor 71, motor 80, motor 100 and motor 112)

OPERATING LIMITATIONS FOR END-CARRIAGES ON SINGLE GIRDER OR DOUBLE GIRDER BRIDGE CRANES, IN RELATION TO SPAN

SIZE "DGT"	END-CARRIAGES TYPE		SPAN (m) SINGLE GIRDER M OR DOUBLE GIRDER B BRIDGE CRANE																								
	WHEEL		6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27			
	Ø R (mm)	BASIS PR (mm)																									
1	125	1800					M																				
		2400					B				M	B															
		3300														M	B										
2	160	1800					M																				
		2400					B				M	B															
		3300														M	B										
3	200	2100					M																				
		2700					B						M	B													
		3600																M	B								
4	250	2100					M																				
		2700	M	B				B					M	B													
		3600																		M	B						
		3600 R																			M						
5	315	2400							M																		
		3900																									
6	400	3900																									
		400R																									

"DGT" WHEELS		"DGP" SERIES OFFSET GEARED MOTORS			
SIZE	Ø (mm)	"DGP" REDUCERS SIZE 0	"DGP" REDUCERS SIZE 1	"DGP" REDUCERS SIZE 2	"DGP" REDUCERS SIZE 3
1	125				
2	160	Motor size 71			
3	200		Motor size 71	Motor size 80	
4	250				
5	315				
6	400				
	400R				

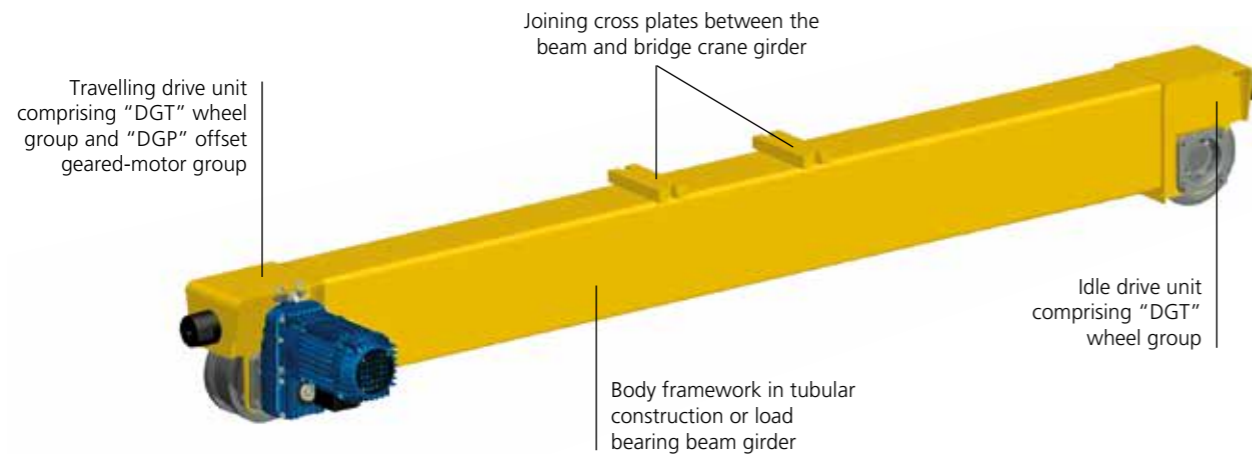
COMPONENTS ON END-CARRIAGES FOR BRIDGE CRANES

THE MAIN COMPONENTS ON END-CARRIAGES FOR BRIDGE CRANES ARE THE:

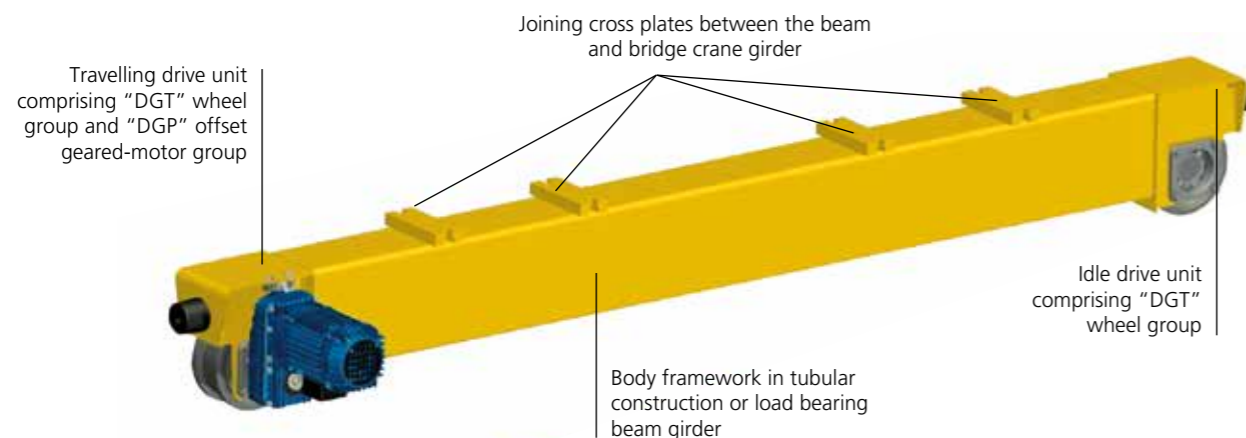
END-CARRIAGE FRAMEWORK:

- ▶ The load-bearing structure is made from a rectangular tubular section.
- ▶ The bridge crane girders are fixed to the end-carriage structure using a system of high-resistance bolts and a pin centring system.

END-CARRIAGE FOR SINGLE GIRDER BRIDGE CRANE

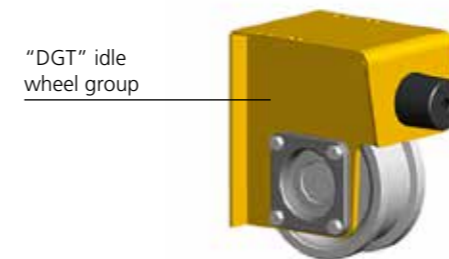


END-CARRIAGE FOR DOUBLE GIRDER BRIDGE CRANE



"DGT" SERIES WHEEL GROUPS

- ▶ Drive wheels Ø 125, Ø 160, Ø 200, Ø 250 and Ø 315 are carbon steel moulded. Sliding wheels Ø 400 and Ø 400 R are in spheroidal cast iron.
- ▶ All wheels groups revolve on permanently lubricated radial bearings, with the exception of the extra load capacity Ø 400 R wheel group, which is fitted with roller bearings.
- ▶ Available in idle operation or ready for drive operation combined with an offset geared-motor.
- ▶ In drive operation, the direct connection is coaxial between the offset geared-motor output shaft and the grooved hub on the drive wheel ensures a high level of operating safety and reliability.
- ▶ The wheel group is available as standard with a doubleflange version and can, on request, be supplied with different sliding band widths depending on the type of rail it runs on.
- ▶ Both in idle and drive operation, the wheel groups are supported and contained within an electro-welded steel structure that acts as a support casing for the entire group, and as a joining element between the end carriage frame on which the wheel group is assembled.

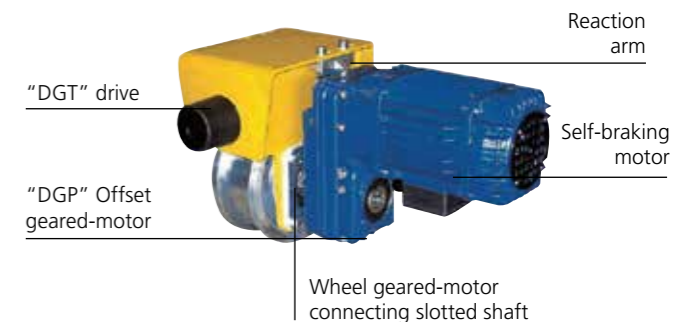


THE CONNECTION PLATE (SINGLE GIRDER) OR PLATES (DOUBLE GIRDER) FIX THE END-CARRIAGE TO THE CRANE'S GIRDER OR GIRDERS:

Specially designed connection plates fix the end-carriages to the girder/s of the bridge crane. Built in steel plating in different sizes, they are welded to the bridge crane girders, whether tubular or plated sectioned, laterally joined or fixed to the travelling beam structures.

"DGP" SERIES OFFSET GEARED-MOTORS

- ▶ **Reducers** are designed as an "offset geared-motor" type with a concave shaft, featuring parallel axes with two or three stages of reduction, and permanent oil-bath lubrication.
- ▶ Engineered with cylindrical high resistance steel gears, featuring spiral teething, heat-treated, entirely supported on ball bearings.
- ▶ Sized to resist a lifetime of stress and wear, in accordance to the pertinent ISO service group.
- ▶ The connection between the geared-motor and drive wheel is guaranteed by a slotted shaft connecting the holes on both parts, while the geared-motor fastened to the wheel group makes use of a system comprising a reaction arm fastened to the wheel group, and an elastic counter bearing with rubber buffers and a setscrew. The entire geared-motor-wheel connection system guarantees both high quality running operation and maximum duration over time with low maintenance, thanks to the elimination of rigid connections.
- ▶ **The electric motors** are asynchronous, featuring progressive start-up, with standard ventilation, selfbraking with axial shifting of the rotor guaranteeing fast, reliable mechanical braking.
- ▶ Conical brakes are fitted with asbestos-free brake lining, featuring an extended braking surface.
- ▶ The brake block comprises a fan which ensures proper cooling for the brake and motor, shifting axially with the motor shaft; the brake function is activated automatically in the case of a power outage.
- ▶ The connection between the motor and offset gearedmotor features a joint contained within a couplinghousing.



ACCESSORIES (limit switches, towing arms, etc.):

The travel limit switch on the end-carriages, when supplied, is a rotating type with a double cross-rod ensuring for two-speed cranes a dual function of pre-deceleration and stopping in both directions, and is housed on the DGT drive unit.

TECHNICAL SPECIFICATIONS AND OPERATING LIMITATIONS FOR END-CARRIAGES FOR BRIDGE CRANES

For complete technical specifications on the end-carriages for bridge cranes, in relation to their intended operation, check and match the parameters limiting their operation.

The tables below provide a suitable means of verifying operating limits and specifications for end-carriages with wheel groups in combination with offset geared-motors and self-braking motors, in relation to the following user specifications for the bridge crane the end-carriages are installed on.

Operating parameters required for selecting end-carriages:

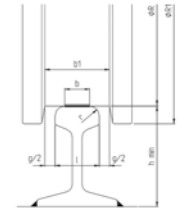
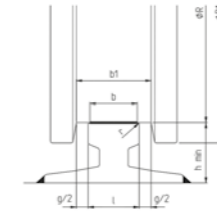
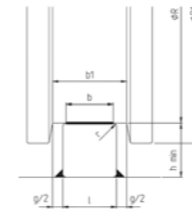
- ▶ type of bridge crane (single girder or double girder);
- ▶ load bearing capacity;
- ▶ span;
- ▶ ISO / FEM service group
- ▶ inflection point, with a nominal load on the beam's midsection;
- ▶ loads on the wheels;
- ▶ width and shape of the rail;
- ▶ running speed.

SPECIFICATIONS FOR RAILS AND MAXIMUM CONTACT AREA

Square laminated rail UNI 6013 - DIN 1013
Flat laminated rail UNI 6014 - DIN 1017

Burbak type rail - DIN 536

Vignole type rail - UNI 3141



TYPE Ø R	MAXIMUM REACTION RX. MAX.	WHEEL SPECIFICATIONS		RAIL			TYPE OF RUNNING RAIL AND MAXIMUM OPERATING CONTACT SURFACE - B (mm)							
				INTERNAL WIDTH (mm)	WIDTH b (mm)	h (mm)	SQUARE LAMINATED - UNI 6013 - DIN 1013 FLAT LAMINATED - UNI 6014 - DIN 1017		BURBAK - DIN 536		VIGNOLE - UNI 3141			
(mm)	(kg)	TIPO	b1	MAX.	MIN.	MIN.	l	b = l - 2r	TIPO	l	b = l - 2r	TIPO	l	b = l - 4/3r
125	3.670 36 kN	standard	50	40	35	30	40	38	=	=	=	=	=	=
		maximum	60	50	45	30	50	48	A 45	45	37	21 - 27	50	34
		special	70	60	55	30	60	58	A 55	55	45	36	60	44
160	4.893 48 kN	standard	55	45	40	30	40	38	A 45	45	37	=	=	=
		maximum	65	55	50	30	50	48	A 55	55	45	21 - 27	50	34
		special	80	70	65	30	70	68	A 65	65	53	46 50	65 67	46 49
200	7.340 72 kN	standard	60	50	45	30	50	48	A 45	45	37	21 - 27	50	34
		maximum	70	60	55	30	60	58	A 55	55	45	30 36	56 60	40 44
		special	90	80	75	30	80	78	A 75	75	59	60	72 ⁽¹⁾	55
250	10.805 106 kN	standard	70	60	55	30	60	58	A 55	55	45	30 36	56 60	40 44
		maximum	80	70	65	30	70	68	A 65	65	53	46 50	65 67	46 49
		special	100	90	85	30	90	88	A 75	75 ⁽¹⁾	59	=	=	=
315	14.679 144 kN	standard	75	65	60	40	60	58	A 65	65	53	36 46	60 65	44 47
		maximum	85	75	70	40	70	68	A 75	75	59	50 60	67 ⁽¹⁾ 72	48 55
		special	110	100	95	40	100	98	A 100	100	80	=	=	=
400	18.960 186 kN	standard	85	75	70	40	70	68	A 75	75	59	50 60	67 ⁽¹⁾ 72	48 55
		maximum	95	85	80	40	80	78	=	=	=	=	=	=
400R	30.580 ⁽²⁾ 300 kN	special	115	100	95	40	100	98	A 100	100	80	=	=	=

The clearance between the internal width of the wheel and the maximum rail width must be contained within: slack ≥ 10 mm and ≤ 15 mm

(1) wheel with increased clearance = 18 mm

(2) the Ø 400 R wheel is sized identical to the Ø 400 wheel but allows for an increased reaction due to its roller bearings

Recommended rails appear in red, together with operating contact surface values, verified in relation to maximum static reaction

OPERATING LIMITS FOR WHEELS IN RELATION TO THE RAIL'S OPERATING CONTACT SURFACE AND RUNNING SPEED

The following diagrams (pages 12, 13 and 14) illustrate average admissible reactions $R_{ave.}$ (expressed in kg) on drive unit wheels, in relation to the running speed and to the operating width "b", as specified in the table on page 11. The correct choice of wheel is based on the average effective reaction $R_{ave.}$ effettiva, exerted on the wheel.

This value is derived from the following equation:

$$R_{ave.} = \frac{2 * R_{max.} + R_{min.}}{3}$$

where $R_{max.}$ is the most unfavourable load condition, equal to:

$$R_{max.} = \frac{M1}{4} + \left(\frac{M2+P}{2} \right) * \left(1 - \frac{a}{s} \right)$$

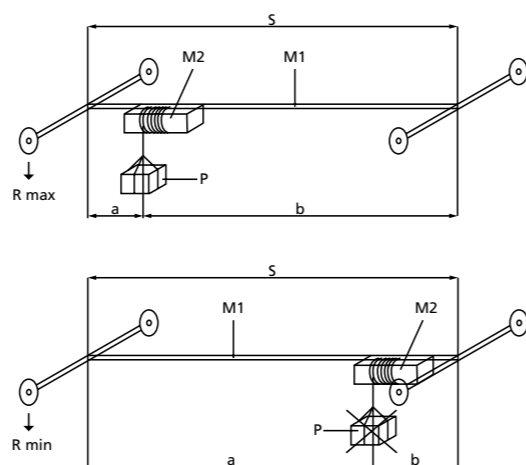
while the minimum reaction $R_{min.}$ is:

$$R_{min.} = \frac{M1}{4} + \frac{M2}{2} * \frac{a}{s}$$

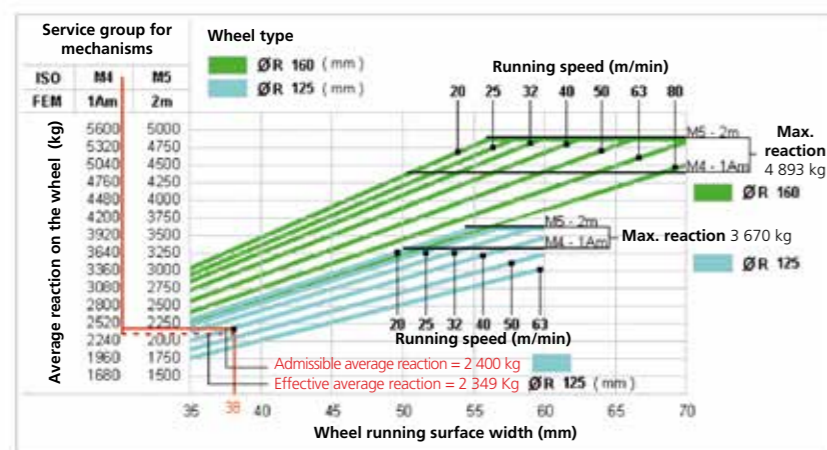
where: $M1$ = crane mass, i.e. its proper weight (crane's weight including accessories), expressed in kg

$M2$ = hoist/trolley mass, i.e. their proper weight, expressed in kg

P = nominal crane capacity, expressed in kg



ADMISSIBLE AVERAGE REACTIONS OF WHEELS Ø 125 AND 160, IN RELATION TO THE RAIL WIDTH AND RUNNING SPEED



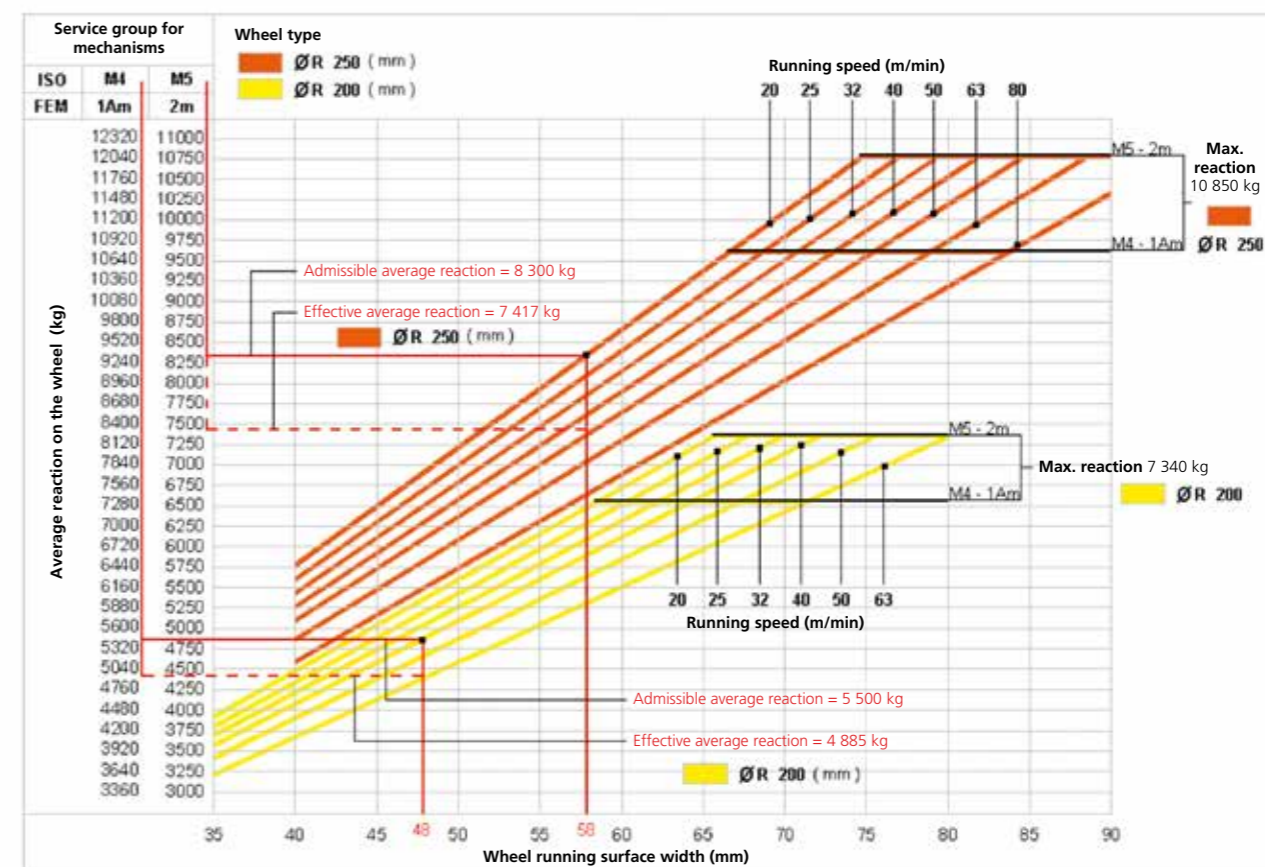
Example of verification of suitability for a Ø 125 wheel (see example 1 on page 36)

Data calculated:

- ▶ Rail operating width: $b = 38$ mm
- ▶ Travelling speed: 40/10 m/min;
- ▶ Service group: ISO M4 (FEM 1Am)
- ▶ Average effective reaction: $R_{ave.} = 2.349$ kg
- ▶ Maximum effective reaction: $R_{max. eff.} = 3.203$ kg

The average admissible reaction is ≈ 2.400 kg > than the average effective reaction of 2.349 kg the wheel is subjected to;
The maximum admissible reaction is ≈ 3.670 kg > than the maximum effective reaction of 3.203 kg

AVERAGE ADMISSIBLE REACTIONS FROM WHEELS Ø 200 AND 250, IN RELATION TO THE OPERATING WIDTH AND TRAVELLING SPEED



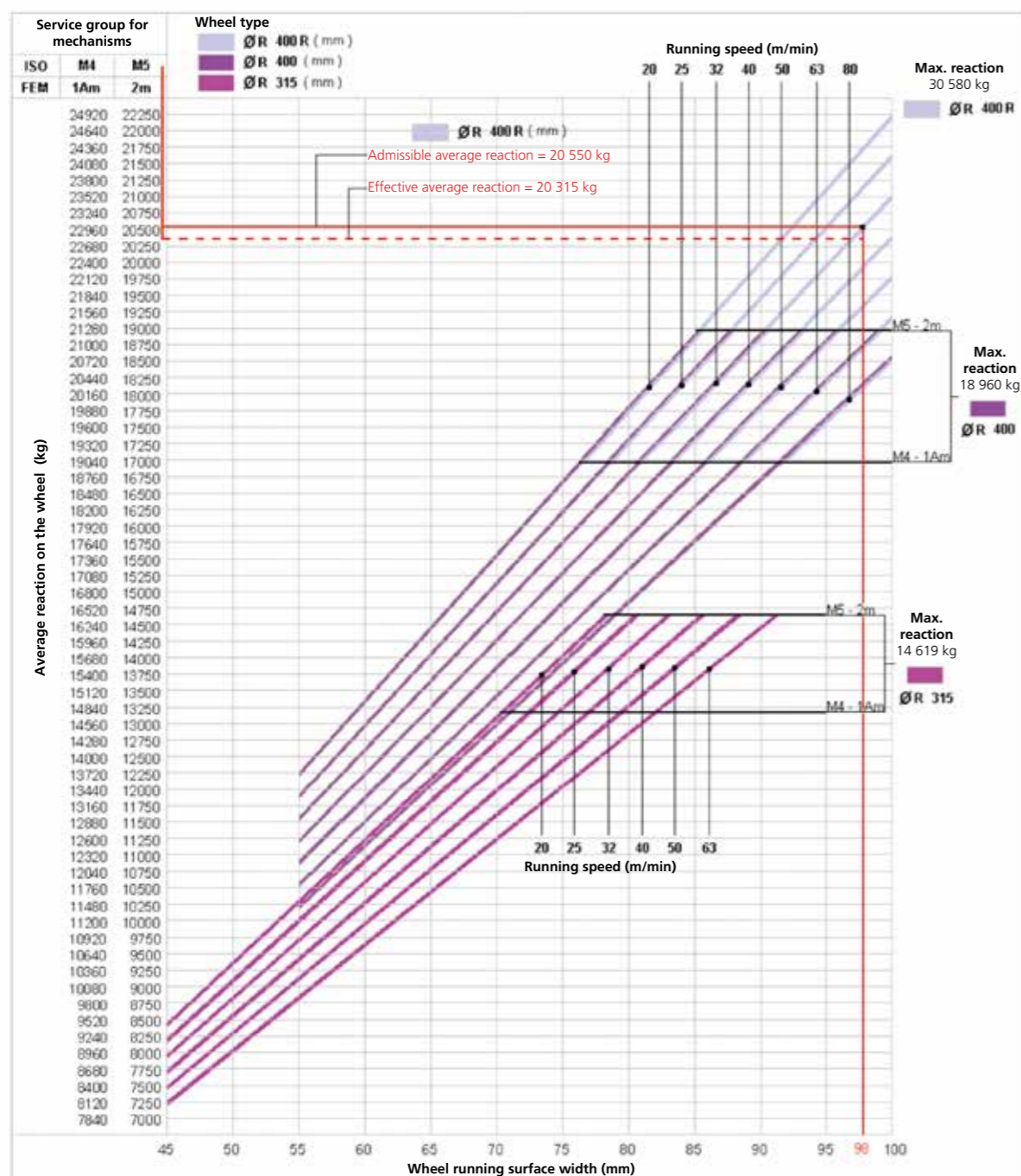
Example of verification of suitability for a Ø 200 wheel (see example 2 on page 26)

Data calculated:

- ▶ Rail operating width: $b = 48$ mm
- ▶ Travelling speed: 40/10 m/min;
- ▶ Service group: ISO M4 (FEM 1Am)
- ▶ Average effective reaction: $R_{ave.} = 4.885$ kg
- ▶ Maximum effective reaction: $R_{max. eff.} = 6.581$ kg

The average admissible reaction is ≈ 5.500 kg > than the average effective reaction of 4.885 kg the wheel is subjected to;
The maximum admissible reaction is ≈ 7.340 kg > than the maximum effective reaction of 6.581 kg

AVERAGE ADMISSIBLE REACTIONS FROM WHEELS Ø 315 AND 400, IN RELATION TO THE RAIL WIDTH AND TRAVELLING SPEED



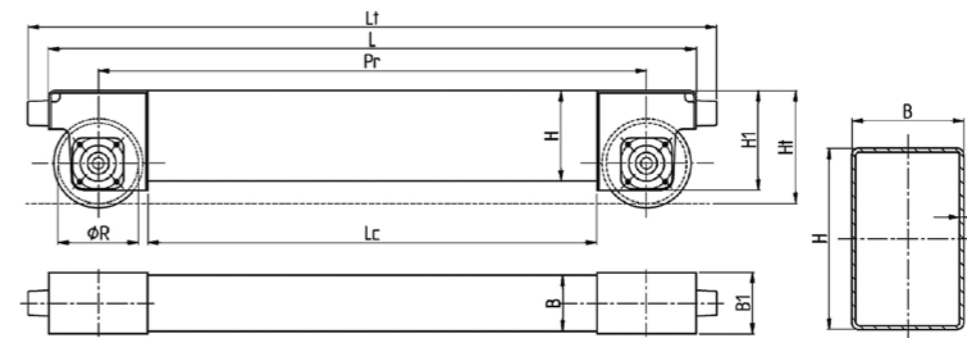
Example of verification of suitability for a Ø 315 wheel (see example 1 on page 26)

Data calculated:

- ▶ Rail operating width: $b = 58$ mm
- ▶ Travelling speed: 40/10 m/min;
- ▶ Service group: ISO M5 (FEM 2m)
- ▶ Average effective reaction: $R_{ave.} = 9.202$ kg
- ▶ Maximum effective reaction: $R_{max. eff.} = 11.963$ kg

The average admissible reaction is 9.900 kg > than the average effective reaction of 9.202 kg the wheel is subjected to;
The maximum admissible reaction is 14.679 kg > than the maximum effective reaction of 11.963 kg

GEOMETRICAL SPECIFICATIONS BASED ON END-CARRIAGE FOR SINGLE OR DOUBLE GIRDER BRIDGE CRANES



END-CARRIAGE TYPE	WHEEL		END-CARRIAGE DIMENSIONAL DATA (mm)									INERTIAL DATA ON TUBULAR SECTION							
	SIZE "DGT"	Ø R (mm)	BASIS PR (mm)	Lc	L	Lt	S	B	H	B1	H1	Ht	WT (cm³)	JX (cm⁴)	WX (cm³)	JY (cm⁴)	WY (cm³)	AREA (cm²)	WEIGHT (kg/m)
1	125	1800	2400	1630	1970	2030	5						231.8	2067.0	187.9	811.7	135.3	32.23	25.3
		2400	3300	2230	2570	2630	8	120	220	160	225	233	343.0	3200.0	291.0	1230.0	205.0	51.2	40.2
		3300		3130	3470	3530													
2	160	1800	2400	1590	2010	2110	6.3	180	260	180	260	275	524.0	5170.0	397.0	2930.0	325.0	53.4	41.9
		2400	3300	2190	2610	2710	10						524.0	5170.0	397.0	2930.0	325.0	53.4	41.9
		3300		3090	3510	3610													
3	200	2100	2700	1840	2360	2490	6.3	180	260	200	290	315	524.0	5170.0	397.0	2930.0	325.0	53.4	41.9
		2700	3600	2440	2960	3090	10						775.0	7740.0	595.0	4350.0	483.0	82.9	65.1
		3600		3340	3860	3990													
4	250	2100	2700	1790	2410	2540	6.3	200	300	230	335	370	681.0	7830.0	522.0	4190.0	419.0	61.0	47.9
		2700	3600	2390	3010	3140	10						1020.0	11820.0	788.0	6280.0	628.0	94.9	74.5
		3600		3290	3910	4040													
5	315	3600 R	2400	3290	3910	4040	16	200	300	230	335	370	1470.0	17390.0	1160.0	9110.0	911.0	147.0	115
		2400	3900	2010	2790	2950	8	250	350	260	385	437	1250.0	16450.0	940.0	9800.0	784.0	92.8	72.8
		3900		3510	4290	4450	12.5						1840.0	24420.0	1400.0	14440.0	1160.0	142.0	112.0
6	400	3900	3430	4370	4570	12.5	300	400	290	440	495	2590.0	38450.0	1920.0	24610.0	1640.0	167.0	131.0	
	400R	3900 R	3430	4370	4570	16	300	*410	290	440	495	3180.0	56183.4	3015.0	31187.5	2079.0	234.2	183.8	

* Reinforced tubular

END-CARRIAGES FOR SINGLE GIRDER CRANES

OPERATING LIMITATIONS FOR END-CARRIAGES ON SINGLE GIRDER BRIDGE CRANES BASED ON: CAPACITY - ISO/FEM GROUP - SPAN

CAPACITY (kg)	ISO/FEM GROUP	SPAN (m)																									
		6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25						
1000	M4/1Am M5/2m																										
1250	M4/1Am M5/2m																										
1600	M4/1Am M5/2m																										
2000	M4/1Am M5/2m																										
2500	M4/1Am M5/2m																										
3200	M4/1Am M5/2m																										
4000	M4/1Am M5/2m																										
5000	M4/1Am M5/2m																										
6300	M4/1Am M5/2m																										
8000	M4/1Am M5/2m																										
10000	M4/1Am M5/2m																										
12500	M4/1Am M5/2m																										
16000	M4/1Am M5/2m																										
20000	M4/1Am																										

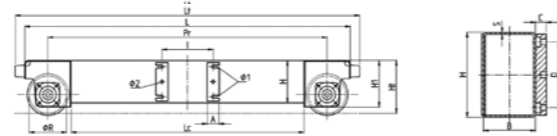
Admissible travelling mass for end-carrriages on SINGLE GIRDER bridge crane [Travelling mass (kg) = capacity + crane weight + weight of trolley/hoist]

1-125			2-160			3 - 200			4 - 250				5 - 315
1800	2400	3300	1800	2400	3300	2100	2700	3600	2100	2700	3600	3600 R	2400
8.400	7.400	11.100	9.800	15.800	14.800	22.000	24.400	19.000	24.800	28.600			

Note: operating limitations determined using Donati components (hoist, trolley, etc.) and sectioned beams sized as per arrow a = Span / 750

END-CARRIAGES FOR SINGLE GIRDER CRANES WITH CONNECTION PLATES TO "BRIDGE GIRDER"

Connection of beam-girder "Lateral" configuration

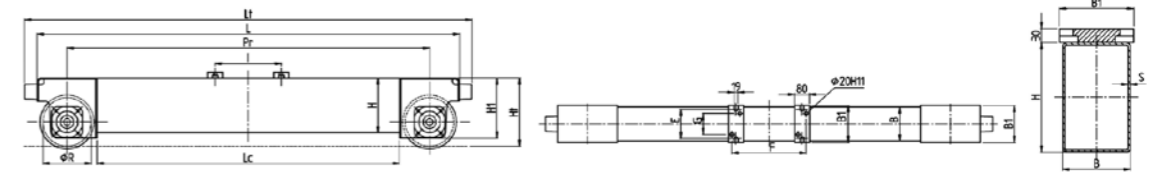


END-CARRIAGE TYPE	BEAM CODES IN RELATION TO MAX. WIDTH SPAN(mm) OF BRIDGE GIRDER										DIMENSIONS (mm) (FOR OTHER DIMENSIONS SEE PAGE 15)					WEIGHT (kg)
	WIDTH MAX.	DIMENSION I	BEAM CODE	WIDTH MAX.	DIMENSION I	BEAM CODE	WIDTH MAX.	DIMENSION I	BEAM CODE	A	C	D	Ø1	Ø2		
1 - 125 - 1800			S118H1..			S118H2..										
1 - 125 - 2400	305	360	S124H1..	370	430	S124H2..	450	510	S124H3..	60	25	165	17	20		
1 - 125 - 3300			S133H1..			S133H2..			S133H3..							
2 - 160 - 1800			S218H1..			S218H2..										
2 - 160 - 2400	305	360	S224H1..	370	430	S224H2..	450	510	S224H3..	60	25	190	19	20		
2 - 160 - 3300			S233H1..			S233H2..			S233H3..							
3 - 200 - 2100			S321H1..			S321H2..			S321H3..							
3 - 200 - 2700	360	420	S327H1..	410	480	S327H2..	500	560	S327H3..	80	30	195	21	25		
3 - 200 - 3600			S336H1..			S336H2..			S336H3..							
4 - 250 - 2100			S421H1..			S421H2..			S421H3..							
4 - 250 - 2700	410	480	S427H1..	490	560	S427H2..	565	640	S427H3..	80	30	235	25	25		
4 - 250 - 3600			S436H1..			S436H2..			S436H3..							
4 - 250 - 3600 R			S437H1..			S437H2..			S437H3..							
5 - 315 - 2400	410	500	S524H1..	490	580	S524H2..	615	710	S524H3..	100	40	270	29	32		

Referred partial codes are applied to couples of end-carrriages without counterplates. In case of couples of end-carrriages with counterplates, replace letter H, in fifth position, with letter G. The weights given in the table refer to the individual end-carriage.

END-CARRIAGES FOR SINGLE GIRDER CRANES WITH CONNECTION PLATES TO "BRIDGE GIRDER"

Joining of beam girder in "Supported" configuration

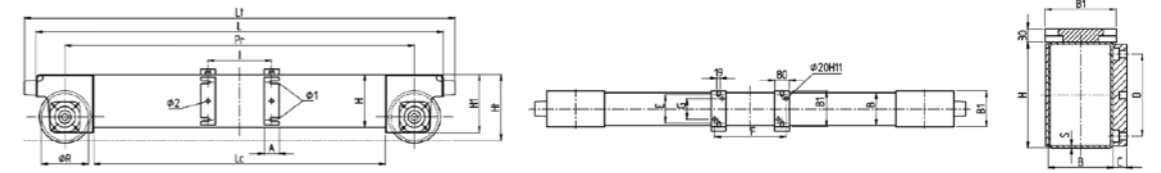


END-CARRIAGE TYPE	BEAM CODES IN RELATION TO MAX. WIDTH SPAN (mm) OF BRIDGE GIRDER										DIMENSION (mm) (FOR OTHER DIMENSIONS SEE PAGE 15)			WEIGHT (kg)	
	WIDTH MAX.	DIMENSION I F		BEAM CODE	WIDTH MAX.	DIMENSION I F		BEAM CODE	WIDTH MAX.	DIMENSION I F		BEAM CODE	A		E
1 - 125 - 1800			S118V1..			S118V2..									
1 - 125 - 2400	305	360	S124V1..	370	430	S124V2..	450	510	S124V3..	60	120	78			
1 - 125 - 3300			S133V1..			S133V2..			S133V3..						
2 - 160 - 1800			S218V1..			S218V2..									
2 - 160 - 2400	305	360	S224V1..	370	430	S224V2..	450	510	S224V3..	60	140	98			
2 - 160 - 3300			S233V1..			S233V2..			S233V3..						
3 - 200 - 2100			S321V1..			S321V2..			S321V3..						
3 - 200 - 2700	360	420	S327V1..	410	480	S327V2..	500	560	S327V3..	80	160	118			
3 - 200 - 3600			S336V1..			S336V2..			S336V3..						
4 - 250 - 2100			S421V1..			S421V2..			S421V3..						
4 - 250 - 2700	410	480	S427V1..	490	560	S427V2..	565	640	S427V3..	80	190	148			
4 - 250 - 3600			S436V1..			S436V2..			S436V3..						
4 - 250 - 3600 R			S437V1..			S437V2..			S437V3..						
5 - 315 - 2400	410	500	S524V1..	490	580	S524V2..	615	710	S524V3..	100	220	178			

Referred partial codes are applied to couples of end-carrriages without counterplates. In case of couples of end-carrriages with counterplates, replace letter V, in fifth position, with letter T. The weights given in the table refer to the individual end-carriage.

END-CARRIAGES FOR SINGLE GIRDER CRANES WITH CONNECTION PLATES TO "BRIDGE GIRDER"

Joining of beam girder in "Lateral + Supported" configuration



END-CARRIAGE TYPE	BEAM CODES IN RELATION TO MAX. WIDTH SPAN (mm) OF BRIDGE GIRDER										DIMENSION (mm) (FOR OTHER DIMENSIONS SEE PAGE 11)							WEIGHT (kg)	
	WIDTH MAX.	DIMENSION I F		BEAM CODE	WIDTH MAX.	DIMENSION I F		BEAM CODE	WIDTH MAX.	DIMENSION I F		BEAM CODE	A	C	D	E	G		Ø1
1 - 125 - 1800			S118N1..			S118N2..													
1 - 125 - 2400	305	360	S124N1..	370	430	S124N2..	450	510	S124N3..	60	25	165	120	78	17	20			
1 - 125 - 3300			S133N1..			S133N2..			S133N3..										
2 - 160 - 1800			S218N1..			S218N2..													
2 - 160 - 2400	305	360	S224N1..	370	430	S224N2..	450	510	S224N3..	60	25	190	140	98	19	20			
2 - 160 - 3300			S233N1..			S233N2..			S233N3..										
3 - 200 - 2100			S321N1..			S321N2..			S321N3..										
3 - 200 - 2700	360	420	S327N1..	410	480	S327N2..	500	560	S327N3..	80	30	195	160	118	21	25			
3 - 200 - 3600			S336N1..			S336N2..			S336N3..										
4 - 250 - 2100			S421N1..			S421N2..			S421N3..										
4 - 250 - 2700	410	480	S427N1..	490	560	S427N2..	565	640	S427N3..	80	30	235	190	148	25	25			
4 - 250 - 3600			S436N1..			S436N2..			S436N3..										
4 - 250 - 3600 R			S437N1..			S437N2..			S437N3..										
5 - 315 - 2400	410	500	S524N1..	490	580	S524N2..	615	710	S524N3..	100	40	270	220	178	29	32			

Referred partial codes are applied to couples of end-carrriages without counterplates. In case of couples of end-carrriages with counterplates, replace letter N, in fifth position, with letter M. The weights given in the table refer to the individual end-carriage.

END-CARRIAGES FOR DOUBLE GIRDER CRANES

OPERATING LIMITATIONS FOR END-CARRIAGES ON DOUBLE GIRDER BRIDGE CRANES BASED ON: CAPACITY - ISO/FEM GROUP - SPAN

CAPACITY (kg)	ISO/FEM GROUP	SPAN (m)																										
		6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27					
1000	M4/1Am																											
	M5/2m																											
1250	M4/1Am																											
	M5/2m																											
1600	M4/1Am																											
	M5/2m																											
2000	M4/1Am																											
	M5/2m																											
2500	M4/1Am																											
	M5/2m																											
3200	M4/1Am																											
	M5/2m																											
4000	M4/1Am																											
	M5/2m																											
5000	M4/1Am																											
	M5/2m																											
6300	M4/1Am																											
	M5/2m																											
8000	M4/1Am																											
	M5/2m																											
10000	M4/1Am																											
	M5/2m																											
12500	M4/1Am																											
	M5/2m																											
16000	M4/1Am																											
	M5/2m																											
20000	M4/1Am																											
	M5/2m																											
25000	M4/1Am																											
	M5/2m																											
32000	M4/1Am																											
	M5/2m																											
40000	M4/1Am																											
	M5/2m																											

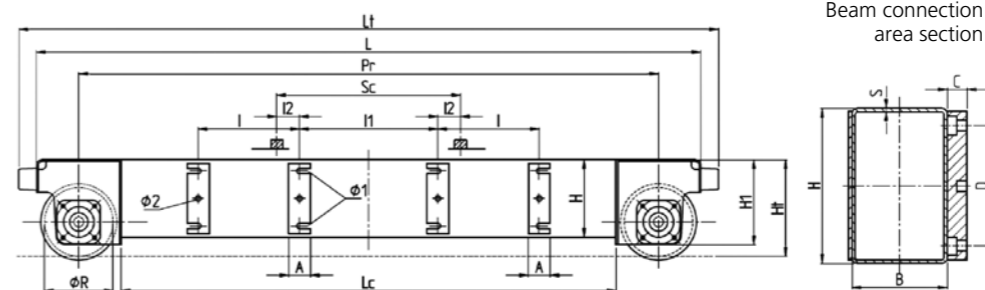
Admissible travelling mass from beams on DOUBLE GIRDER bridge crane [Travelling mass (kg) = capacity + crane weight + weight of trolley/hoist]

1-125		2-160		3-200		4-250		5-315		6-400		6-400R	
2400	3300	2400	3300	2700	3600	2700	3600	3900	3900	3900	3900	3900 R	3900 R
9.300	10.400	11.500	13.200	17.100	18.800	25.000	25.500	35.900	46.000	46.000	62.000		

Note: operating limitations determined using Donati components (hoist, trolley, etc.) and sectioned beams sized as per arrow a = Span / 750

END-CARRIAGES FOR DOUBLE GIRDER CRANES WITH CONNECTION PLATES TO "BRIDGE GIRDERS" "LATERAL" EXECUTION

Joining of beam girders in "Lateral" configuration



END-CARRIAGES TYPE	BEAM CODES BASED ON THE GAUGE OF THE DOUBLE GIRDER TROLLEY, TYPE OF GIRDERS ON THE BRIDGE CRANE AND MAX. GIRDER SPAN					DIMENSION (mm)							WEIGHT (kg)				
	DOUBLE GIRDER TROLLEY GAUGE		BRIDGE CRANE GIRDERS		BEAM CODE	(FOR OTHER DIMENSIONS SEE PAGE 15)											
	Sc (mm)	TYPE	MAX. SPAN (mm)	TYPE		I	I1	I2	A	C	D	Ø1		Ø2			
1 - 125 - 2400	1000	Box Girder	305	HE	W124H1..	360	870	65	60	25	165	17	20				
					W124H2..	430	865	67.5									
					W124HA..	360	640	180									
					W124H4..	360	1070	65									
					W124H5..	430	1065	67.5									
					W124HD..	360	840	180									
1 - 125 - 3300	1000	Box Girder	305	HE	W133H1..	360	870	65	60	25	165	17	20				
					W133H2..	430	865	67.5									
					W133H3..	510	805	97.5									
					W133HA..	360	640	180									
					W133H4..	360	1070	65									
					W133H5..	430	1065	67.5									
	1200	Box Girder	370	HE	W133H6..	510	1005	97.5									
					W133HD..	360	840	180									
					1400	Box Girder	305	HE						W133H7..	360	1270	65
														W133H8..	430	1265	67.5
														W133H9..	510	1205	97.5
														W133HG..	360	1040	180
2 - 160 - 2400	1000	Box Girder	305	HE					W224H1..	360	870	65	60	25	190	19	20
									W224H2..	430	865	67.5					
					W224HA..	360	640	180									
					W224H4..	360	1070	65									
					W224H5..	430	1065	67.5									
					W224HD..	360	840	180									
2 - 160 - 3300	1200	Box Girder	370	HE	W233H2..	430	865	67.5									
					W233H3..	510	816	92									
					W233HA..	360	640	180									
					W233H5..	430	1065	67.5									
					W233H6..	510	1016	92									
					W233HD..	360	840	180									
3 - 200 - 2700	1000	Box Girder	360	HE	W327H1..	420	830	85	80	30	195	21	25				
					W327H2..	480	846	77									
					W327HA..	420	580	210									
					W327H4..	420	1030	85									
					W327H5..	480	1046	77									
					W327HD..	420	780	210									
1400	Box Girder	410	HE	W327H7..	420	1230	85										
				W327H8..	480	1246	77										
				W327HG..	420	980	210										

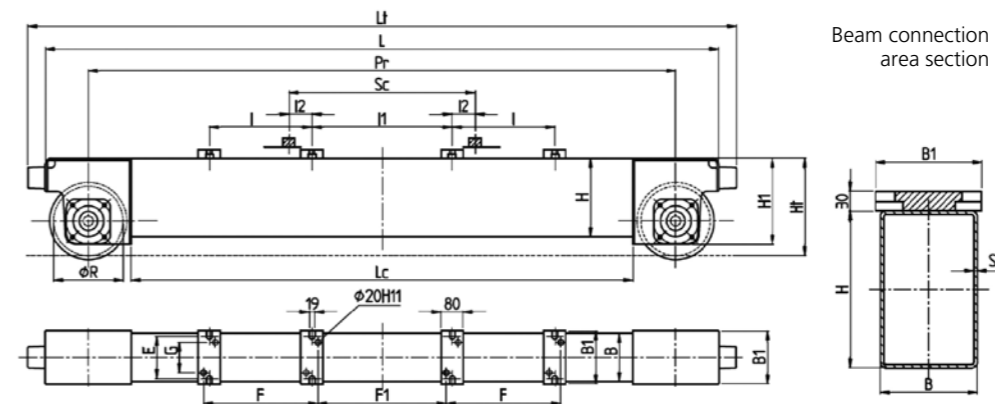
END-CARRIAGES FOR DOUBLE GIRDER CRANES WITH CONNECTION PLATES TO "BRIDGE GIRDERS" - "LATERAL" EXECUTION

END-CARRIAGES TYPE	BEAM CODES BASED ON THE GAUGE OF THE DOUBLE GIRDER TROLLEY, TYPE OF GIRDERS ON THE BRIDGE CRANE AND MAX. GIRDER SPAN				DIMENSION (mm)								WEIGHT (kg)	
	DOUBLE GIRDER TROLLEY GAUGE		BRIDGE CRANE GIRDERS		(FOR OTHER DIMENSIONS SEE PAGE 15)									
	Sc (mm)	TYPE	MAX. SPAN (mm)	BEAM CODE	I	I1	I2	A	C	D	Ø1	Ø2		
3 - 200 - 3600	1000	Box Girder	360	W336H1..	420	830	85							310
			410	W336H2..	480	846	77							
			500	W336H3..	560	846	77							
		HE	300	W336HA..	420	580	210							
			360	W336HA..	420	1030	85							
			410	W336H5..	480	1046	77	80	30	195	21	25		
	1200	Box Girder	500	W336H6..	560	1046	77							
			300	W336HD..	420	780	210							
			360	W336H..	420	1230	85							
		Box Girder	410	W336H8..	480	1246	77							
			500	W336H9..	560	1246	77							
			300	W336HG..	420	980	210							
4 - 250 - 2700	1000	Box Girder	410	W427H1..	480	846	77						312	
			490	W427H2..	560	846	77							
		HE	300	W427HA..	480	520	240							
	1200	Box Girder	410	W427H4..	480	1046	77							
			490	W427H5..	560	1046	77							
		HE	300	W427HD..	480	720	240							
4 - 250 - 3600	1000	Box Girder	490	W436H2..	560	846	77						383	
			565	W436H3..	640	841	79.5	80	30	235	25	25		
		HE	300	W436HA..	480	520	240							
	1200	Box Girder	490	W436H5..	560	1046	77							
			565	W436H6..	640	1041	79.5							
		HE	300	W436HD..	480	720	240							
5 - 315 - 3900	1000	Box Girder	410	W539H1..	500	826	87						607	
			490	W539H2..	580	826	87							
		HE	300	W539HA..	500	500	250							
	1200	Box Girder	410	W539H4..	500	1026	87							
			490	W539H5..	580	1026	87							
		HE	300	W539HA..	500	500	250	100	40	270	29	32		
6 - 400 - 3900	1000	Box Girder	410	W639H1..	500	826	87						790	
			490	W639H2..	580	826	87							
		HE	300	W639HA..	500	500	250							
	1200	Box Girder	410	W639H4..	500	1026	87							
			490	W639H5..	580	1026	87							
		HE	300	W639HD..	500	700	250	100	40	310	34	32		
6 - 400 - 3900 R	1000	Box Girder	410	W639H7..	500	1226	87						975	
			490	W639H8..	580	1226	87							
		HE	300	W639HG..	500	900	250							
	1200	Box Girder	410	W640H7..	500	1226	87							
			490	W640H8..	580	1226	87							
		HE	300	W640HG..	500	900	250							

Referred partial codes are applied to couples of end-carriages without counterplates. In case of couples of end-carriages with counterplates, replace letter **H**, in fifth position, with letter **G**. The weights given in the table refer to the individual end-carriage.

END-CARRIAGES FOR DOUBLE GIRDER CRANES WITH CONNECTION PLATES TO "BRIDGE GIRDERS" - "ON THE TOP" EXECUTION

Joining of beam girders in "On the top" execution



END-CARRIAGES TYPE	BEAM CODES BASED ON THE GAUGE OF THE DOUBLE GIRDER TROLLEY, TYPE OF GIRDERS ON THE BRIDGE CRANE AND MAX. GIRDER SPAN				DIMENSION (mm)								WEIGHT (kg)		
	DOUBLE GIRDER TROLLEY GAUGE		BRIDGE CRANE GIRDERS		(FOR OTHER DIMENSIONS SEE PAGE 15)										
	Sc (mm)	TYPE	MAX. SPAN (mm)	BEAM CODE	I	I1	I2	F	F1	A	E	G			
1 - 125 - 2400	1000	Box Girder	305	W124V1..	360	870	65	402	828					138	
			370	W124V2..	430	865	67.5	472	823						
			HE	300	W124VA..	360	640	180	402	598					
		1200	Box Girder	305	W124V4..	360	1070	65	402	1028					
				370	W124V5..	430	1065	67.5	472	1023					
			HE	300	W124VD..	360	840	180	402	798					
	1 - 125 - 3300	1000	Box Girder	305	W133V1..	360	870	65	402	828					175
				370	W133V2..	430	865	67.5	472	823					
			HE	300	W133VA..	360	640	180	402	598	60	120	78		
		1200	Box Girder	305	W133V4..	360	1070	65	402	1028					
				370	W133V5..	430	1065	67.5	472	1023					
			HE	300	W133VD..	360	840	180	402	798					
2 - 160 - 2400	1000	Box Girder	305	W224V1..	360	870	65	402	828				158		
			370	W224V2..	430	865	67.5	472	823						
		HE	300	W224VA..	360	640	180	402	598						
	1200	Box Girder	305	W224V4..	360	1070	65	402	1028						
			370	W224V5..	430	1065	67.5	472	1023						
		HE	300	W224VD..	360	840	180	402	798						
2 - 160 - 3300	1000	Box Girder	370	W233V2..	430	865	67.5	472	823				196		
			450	W233V3..	510	816	92	552	774	60	140	98			
		HE	300	W233VA..	360	640	180	402	598						
	1200	Box Girder	370	W233V5..	430	1065	67.5	472	1023						
			450	W233V6..	510	1016	92	552	974						
		HE	300	W233VD..	360	840	180	402	798						
3 - 200 - 2700	1000	Box Girder	370	W233V8..	430	1265	67.5	472	1223				238		
			450	W233V9..	510	1216	92	552	1174						
		HE	300	W233VG..	360	1040	180	402	998						
	1200	Box Girder	360	W327V1..	420	830	85	462	788						
			410	W327V2..	480	846	77	522	804						
		HE	300	W327VA..	420	580	210	462	538	80	160	118			
3 - 200 - 2700 R	1000	Box Girder	360	W327V4..	420	1030	85	462	988						
			410	W327V5..	480	1046	77	522	1004						
	HE	300	W327VD..	420	780	210	462	738							

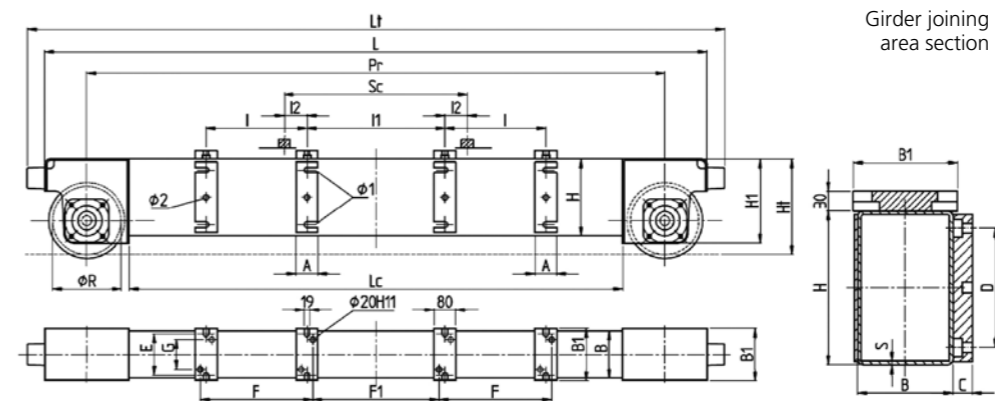
END-CARRIAGES FOR DOUBLE GIRDER CRANES WITH CONNECTION PLATES TO "BRIDGE GIRDERS" - "ON THE TOP" EXECUTION

END-CARRIAGES TYPE	BEAM CODES BASED ON THE GAUGE OF THE DOUBLE GIRDER TROLLEY, TYPE OF GIRDERS ON THE BRIDGE CRANE AND MAX. GIRDER SPAN				DIMENSION (mm)								WEIGHT (kg)				
	DOUBLE GIRDER TROLLEY GAUGE		BRIDGE CRANE GIRDERS		(FOR OTHER DIMENSIONS SEE PAGE 15)												
	Sc (mm)	TYPE	MAX. SPAN (mm)	BEAM CODE	I	I1	I2	F	F1	A	E	G					
3 - 200 - 2700	1400	Box Girder	360	W327V7..	420	1230	85	462	1188	80	160	118	238				
			410	W327V8..	480	1246	77	522	1204								
			300	W327VG..	420	980	210	462	938								
3 - 200 - 3600	1000	Box Girder	360	W336V1..	420	830	85	462	788	80	160	118	306				
			410	W336V2..	480	846	77	522	804								
			500	W336V3..	560	846	77	602	804								
		HE	300	W336VA..	420	580	210	462	538								
			Box Girder	360	W336V4..	420	1030	85	462					988			
				410	W336V5..	480	1046	77	522					1004			
	500	W336V6..		560	1046	77	602	1004									
	1400	Box Girder	360	W336V7..	420	1230	85	462	1188	80	160	118	306				
			410	W336V8..	480	1246	77	522	1204								
			500	W336V9..	560	1246	77	602	1204								
		HE	300	W336VG..	420	980	210	462	938								
			Box Girder	410	W427V1..	480	846	77	522					804	80	190	148
490				W427V2..	560	846	77	602	804								
410	W427VA..	480		520	240	522	478										
Box Girder	410	W427V4..	480	1046	77	522	1004										
	490	W427V5..	560	1046	77	602	1004										
	300	W427VD..	480	720	240	522	678										
4 - 250 - 3600	1200	Box Girder	490	W436V2..	560	846	77	602	804	80	190	148	386				
			565	W436V3..	640	841	79.5	682	799								
			410	W436VA..	480	520	240	522	478								
	Box Girder	490	W436V5..	560	1046	77	602	1004									
		565	W436V6..	640	1041	79.5	682	999									
		410	W436VD..	480	720	240	522	678									
1400	Box Girder	490	W436V8..	560	1246	77	602	1204	100	220	178	600					
		565	W436V9..	640	1241	79.5	682	1199									
		300	W436VG..	480	920	240	522	878									
	Box Girder	410	W539V1..	500	826	87	542	784					100	250	208	787	
		490	W539V2..	580	826	87	622	784									
		615	W539V3..	710	805	97.5	752	763									
HE	300	W539VA..	500	500	250	542	458										
	Box Girder	410	W539V4..	500	1026	87	542	984									
		490	W539V5..	580	1026	87	622	984									
615		W539V6..	710	1005	97.5	752	963										
6 - 400 - 3900	1200	Box Girder	410	W539VD..	500	700	250	542	658	100	250	208	975				
			410	W539V7..	500	1226	87	542	1184								
			490	W539V8..	580	1226	87	622	1184								
	HE	300	W539VG..	500	900	250	542	858									
		Box Girder	410	W639V1..	500	826	87	542	784								
			490	W639V2..	580	826	87	622	784								
615	W639V3..		710	805	97.5	752	763										
6 - 400 - 3900 R	1400	Box Girder	410	W639V4..	500	1026	87	542	984	100	250	208	975				
			490	W639V5..	580	1026	87	622	984								
			615	W639V6..	710	1005	97.5	752	963								
	HE	300	W639VD..	500	700	250	542	658									
		Box Girder	410	W639V7..	500	1226	87	542	1184								
			490	W639V8..	580	1226	87	622	1184								
615	W639V9..		710	1205	97.5	752	1163										
1400	Box Girder	410	W640V7..	500	1226	87	542	1184	100	250	208	975					
		490	W640V8..	580	1226	87	622	1184									
		615	W640V9..	710	1205	97.5	752	1163									
HE	300	W640VG..	500	900	250	542	858										

Referred partial codes are applied to couples of end-carriages without counterplates. In case of couples of end-carriages with counterplates, replace letter V, in fifth position, with letter T. The weights given in the table refer to the individual end-carriage.

END-CARRIAGES FOR DOUBLE GIRDER CRANES WITH CONNECTION PLATES TO "BRIDGE GIRDERS" - "LATERAL + ON THE TOP" EXECUTION

Girder-end-carriage joining in "Lateral+On the top" execution



END-CARRIAGES TYPE	BEAM CODES BASED ON THE GAUGE OF THE DOUBLE GIRDER TROLLEY, TYPE OF GIRDERS ON THE BRIDGE CRANE AND MAX. GIRDER SPAN				DIMENSION (mm)											WEIGHT (kg)		
	DOUBLE GIRDER TROLLEY GAUGE		BRIDGE CRANE GIRDERS MAX. SPAN BOX GIRDER		(FOR OTHER DIMENSIONS SEE PAGE 15)													
	Sc (mm)	BEAM CODE	I	I1	I2	F	F1	A	C	D	E	G	Ø1	Ø2				
1 - 125 - 2400	1000	305	W124N1..	360	870	65	402	828	60	25	165	120	78	17	20	145		
			370	W124N2..	430	865	67.5	472									823	
			305	W124N4..	360	1070	65	402									1028	
		370	W124N5..	430	1065	67.5	472	1023										
			1000	305	W133N1..	360	870	65									402	828
				370	W133N2..	430	865	67.5									472	823
	450	W133N3..		510	805	97.5	552	763										
	1 - 125 - 3300	1200	305	W133N4..	360	1070	65	402	1028	100	220	178	600	182				
				370	W133N5..	430	1065	67.5	472						1023			
				450	W133N6..	510	1005	97.5	552						963			
		1400	305	W133N7..	360	1270	65	402	1228									
				370	W133N8..	430	1265	67.5	472						1223			
450				W133N9..	510	1205	97.5	552	1163									
2 - 160 - 2400	1000	305	W224N1..	360	870	65	402	828	60	25	190	140	98	19	20	165		
			370	W224N2..	430	865	67.5	472									823	
			305	W224N4..	360	1070	65	402									1028	
	1200	370	W224N5..	430	1065	67.5	472	1023										
			1000	370	W233N2..	430	865	67.5									472	823
					450	W233N3..	510	816									92	552
1200	370	W233N5..			430	1065	67.5	472	1023									
		1400	370	W233N6..	510	1016	92	552	974									
				370	W233N8..	430	1265	67.5	472	1223								
450	W233N9..			510	1216	92	552	1174										
3 - 200 - 2700	1000	360	W327N1..	420	830	85	462	788	80	160	118	306	257					
			410	W327N2..	480	846	77	522						804				
			360	W327N4..	420	1030	85	462						988				
	1200	410	W327N5..	480	1046	77	522	1004										
			1400	360	W327N7..	420	1230	85						462	1188			
					410	W327N8..	480	1246						77	522	1204		
360	W336N1..	420			830	85	462	788										
3 - 200 - 3600	1000	410	W336N2..	480	846	77	522	804	80	30	195	160	118	21	25	325		
			500	W336N3..	560	846	77	602									804	
			360	W336N4..	420	1030	85	462									988	
	1200	410	W336N5..	480	1046	77	522	1004										
			1400	500	W336N6..	560	1046	77									602	1004
					360	W336N7..	420	1230									85	462
410	W336N8..	480			1246	77	522	1204										
		500	W336N9..	560	1246	77	602	1204										

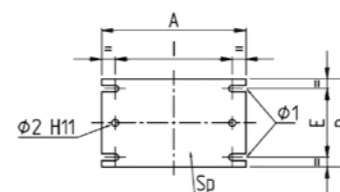
**END-CARRIAGES FOR DOUBLE GIRDER CRANES WITH CONNECTION PLATES TO "BRIDGE GIRDERS"
"LATERAL + ON THE TOP" EXECUTION**

END-CARRIAGES TYPE	BEAM CODES BASED ON THE GAUGE OF THE DOUBLE GIRDER TROLLEY, TYPE OF GIRDERS ON THE BRIDGE CRANE AND MAX. GIRDER SPAN			DIMENSION (mm)													WEIGHT (kg)
	DOUBLE GIRDER TROLLEY GAUGE Sc (mm)	BRIDGE CRANE GIRDERS MAX. SPAN BOX GIRDER (mm)	BEAM CODE	(FOR OTHER DIMENSIONS SEE PAGE 15)													
				I	I1	I2	F	F1	A	C	D	E	G	Ø1	Ø2		
4 - 250 - 2700	1000	410	W427N1..	480	846	77	522	804									
		490	W427N2..	560	846	77	602	804									
		410	W427N4..	480	1046	77	522	1004									
	1200	490	W427N5..	560	1046	77	602	1004									
		490	W436N2..	560	846	77	602	804	80	30	235	190	148	25	25		
		565	W436N3..	640	841	79.5	682	799									
4 - 250 - 3600	1000	490	W436N5..	560	1046	77	602	1004									
		565	W436N6..	640	1041	79.5	682	999									
		490	W436N8..	560	1246	77	602	1204									
	1200	565	W436N9..	640	1241	79.5	682	1199									
		410	W539N1..	500	826	87	542	784									
		490	W539N2..	580	826	87	622	784									
5 - 315 - 3900	1000	615	W539N3..	710	805	97.5	752	763									
		410	W539N4..	500	1026	87	542	984									
		490	W539N5..	580	1026	87	622	984	100	40	270	220	178	29	32	630	
	1200	615	W539N6..	710	1005	97.5	752	963									
		410	W539N7..	500	1226	87	542	1184									
		490	W539N8..	580	1226	87	622	1184									
6 - 400 - 3900	1000	615	W539N9..	710	1205	97.5	752	1163									
		410	W639N1..	500	826	87	542	784									
		490	W639N2..	580	826	87	622	784									
	1200	615	W639N3..	710	805	97.5	752	763									
		410	W639N4..	500	1026	87	542	984									
		490	W639N5..	580	1026	87	622	984									
6 - 400 - 3900R	1000	615	W639N6..	710	1005	97.5	752	963	100	40	310	250	208	34	32		
		410	W639N7..	500	1226	87	542	1184									
		490	W639N8..	580	1226	87	622	1184									
	1200	615	W639N9..	710	1205	97.5	752	1163									
		410	W640N7..	500	1226	87	542	1184									
		490	W640N8..	580	1226	87	622	1184									
1400	615	W640N9..	710	1205	97.5	752	1163										

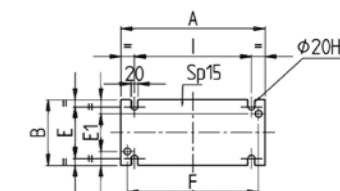
Referred partial codes are applied to couples of end-carriages without counterplates. In case of couples of end-carriages with counterplates, replace letter **N**, in fifth position, with letter **M**. The weights given in the table refer to the individual end-carriage.

GEOMETRIC SPECIFICATIONS FOR "GIRDER - BEAM" CONNECTION PLATES FOR SINGLE AND DOUBLE GIRDER BRIDGE CRANES

Connection plate for girder positioned laterally to the beam



Connection plate for girder on the top of the beam



END-CARRIAGE TYPE		MAX. BEAM WIDTH	PLATE POSITIONED Laterally TO THE BEAM										PLATE SUPPORTED ON THE TOP OF THE BEAM							
SIZE "DGT"	Ø WHEEL (mm)		L (mm)	TYPE	DIMENSIONS (mm)						WEIGHT (kg)	TYPE	DIMENSIONS (mm)					WEIGHT (kg)		
		A			I	B	Ø1	E	Ø2	Sp			F	A	I	B	E		E1	
1	125	305	L11	420	360							8.4	A 11	402	440	360				8.0
		370	L12	490	430	220	18	165	20	12		9.9	A 12	472	510	430	160	120	78	9.3
		450	L13	570	510							11.6	A 13	552	590	510				10.8
2	160	305	L21	420	360						9.6	A 21	402	440	360				9.0	
		370	L22	490	430	250	20	190	20	12		11.2	A 22	472	510	430	180	140	98	10.5
		450	L23	570	510							13.1	A 23	552	590	510				12.2
3	200	360	L31	500	420						14.7	A 31	462	500	420				11.5	
		410	L32	560	480	260	22	195	25	15		16.5	A 32	522	560	480	200	160	118	13.0
		500	L33	640	560							19.0	A 33	602	640	560				14.7
4	250	410	L41	560	480						19.1	A 41	522	560	480				14.8	
		490	L42	640	560	300	26	235	25	15		21.9	A 42	602	640	560	230	190	148	17.0
		565	L43	720	640							24.7	A 43	682	720	640				19.2
5	315	410	L51	600	500						31.6	A 51	542	580	500				17.4	
		490	L52	680	580	350	30	270	32	20		36.0	A 52	622	660	580	260	220	178	20.0
		615	L53	810	710							43.2	A 53	752	790	710				23.8
6	400	410	L61	600	500						36.0	A 61	542	580	500				19.5	
		490	L62	680	580	400	36	310	32	20		41.1	A 62	622	660	580	290	250	208	22.2
		615	L63	810	710							49.2	A 63	752	790	710				26.6

SAMPLE GUIDELINES FOR SELECTING END-CARRIAGES FOR BRIDGE CRANES

- To make the correct choice of overhead travelling units, firstly establish all operating parameters which determine operating limitations, defining and/or verifying the following factors (see sample guidelines for various "limit" cases listed below, purely by way of example):
1. Define the crane's operating data: load capacity (kg), ISO service group (FEM), span (m) and travelling speed (m/min);
 2. Define: the mass (weight = kg) of the crane in question and any accessories (frame, electrical system, etc.);
 3. Define: the weight (kg) of the lifting and travel unit, i.e. of the hoist + trolley (or trolley/winch);
 4. Calculate: the total mass to be travelled, i.e. the nominal load + the weight of the crane + the weight of trolley/hoist (or trolley/winch);
 5. Select: the type of beams from the "Operating limitations" diagrams on pages 16 and 18, based on the: capacity, ISO service group (FEM) and gauge;
 6. Verify: that the mass to be travelled is ≤ of the travelling mass, as indicated in the "Operating limitations" on pages 16 and 18;
 7. Verify: the maximum, minimum and average reactions on the wheels, considering load juxtapositions/eccentricities;
 8. Verify: the congruency of the operating width in contact, in relation to the type of rail on which the wheels slide;
 9. Select: the electro-mechanical driving components (choice of offset geared-motor group) from the tables on pages 27 to 35.
 10. Determine: the beam code, based on the type selected and construction configuration for the connection with the bridge girder/s, using: for a SINGLE GIRDER crane, the tables on pages 16 - 17, and for a DOUBLE GIRDER crane, the tables on pages 18 to 24;
 11. Determine: the type of "girder-beam" joining cross plates using the "Geometric specifications" table on page 25.

1st Example: Double girder travelling bridge crane - Capacity 16 t - Span 27 m

1. nominal load P = 16.000 kg; ISO service group M5 (FEM 2m); gauge 27 m; 2 crane running speeds = 40/10 m/min
2. weight of crane + accessories: M1 = 14.600 kg
3. weight of hoist + trolley: M2 = 1.400 kg
4. total travelling mass: 16.000 + 14.600 + 1.400 = 32.000 kg
5. from the diagram on page 18, with a capacity of 16.000 kg; ISO group M5 (FEM 2m) and gauge 27 m, select the beams: Type 5 - 315 - 3900 or: DGT size 5 Wheel Ø (mm) 315 Wheel basis (mm) 3900
6. from the diagram on page 18, we can deduce that the beams 5 - 315 - 3900 admit masses of up to 35.900 kg > of the 32.000 kg to haul.
7. at this point, check the suitability of the wheel Ø 315 for the selected beams, in relation to its admissible reactions and the type of rail, calculated as illustrated on page 12 for span "S" = 27.000 mm and supposing a juxtaposition "a" = 1.200 mm:
 - R max. = 14.600/4 + [(1.400 + 16.000)/2] • (1 - 1.200/27.000) = 11.963 kg
 - R min. = 14.600/4 + 1.400/2 • 1.200/27.000 = 3.681 kg
 - R ave. = (2 • R max. + R min.)/3 = (2 • 11.963 + 3.681)/3 = 9.202 kg < 14.679 kg, corresponding to the admissible R max.
8. supposing a flat laminated rail, with l = 60 and operating band b = 58 (see table on page 11), from the diagram on page 14 we can deduce that, for a Ø 315 wheel with a standard sheave width, considering the factors (speed and operating bandwidth), the average admissible reaction for the service group M5 (2m) is: R ave. admissible = 9.900 kg > of the ~ 9.202 kg the wheel is subject to (example on page 14).
9. based on the selected speed and calculation of mass to be travelled for each drive wheel, derive the following components from the table on page 33:

NOMINAL SPEED (m/min)	THE TRAVELLING MASS (kg) FROM EACH GEARED-MOTOR IN THE SERVICE GROUP ISO M5 (FEM 2M) IS IN kg	"DGT" WHEEL GROUP Ø (mm)	"DGP" GEARED-MOTOR		SELF-BRAKING MOTOR SPECS		"DGP" GEARED-MOTOR CODE
			GEARED-MOTOR TYPE	MOTOR TYPE	POLES (N°)	POWER (kW)	
40/10	18.400 > di 16.000 to be hauled	315	234	100K3C	2/8	1.25 / 0.31	P2M5B43AA0

10. supposing a "Supported" connected girder-beam configuration with a double girder trolley gauge of 1.200 mm and a girder span width > 410 and ≤ 490, from the table on page 22, we can deduce that the beams type 5 - 315 - 3900 have a code: W539V5..
11. from the "Geometric specifications" table on page 25, we can deduce that, for the beams in question with a "Supported" connected girder-beam configuration and a girder span width > 410 and ≤ 490, the type of "girder-beam" joining cross plates is: A52

2nd Example: Double girder travelling bridge crane - Capacity 10 t - Span 20 m

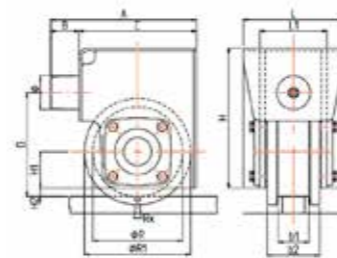
1. nominal load P = 10.000 kg; ISO service group M4 (FEM 1Am); gauge 20 m; 2 crane running speeds = 40/10 m/min
2. weight of crane + accessories: M1 = 5.900 kg
3. weight of hoist + trolley: M2 = 750 kg
4. total travelling mass: 10.000 + 5.900 + 750 = 16.650 kg
5. from the diagram on page 18, with a capacity of 10.000 kg; ISO group M4 (FEM 1Am) and gauge 20 m, select the end-carriages: Type 3 - 200 - 3600 or: DGT size 3 Wheel Ø (mm) 200 Wheel basis (mm) 3600
6. from the diagram on page 18, we can deduce that the beams 3 - 200 - 3600 admit masses of up to 18.800 kg > the 16.650 kg to haul.
7. at this point, check the suitability of the wheel Ø 200 for the selected beams, in relation to its admissible reactions and the type of rail, calculated as illustrated on page 13 for span "S" = 20.000 mm and supposing a juxtaposition "a" = 1.000 mm:
 - R max. = 5.900/4 + [(750 + 10.000)/2] • (1 - 1.000/20.000) = 6.581 kg
 - R min. = 5.900/4 + 750/2 • 1.000/20.000 = 1.494 kg
 - R ave. = (2 • R max. + R min.)/3 = (2 • 6.581 + 1.494)/3 = 4.885 kg < 7.340 kg, corresponding to the admissible R max.
8. supposing a flat laminated rail, with l = 50 and operating band b = 48 (see table on page 11), from the diagram on page 13 we can deduce that, for a Ø 200 wheel with a standard sheave width, considering the factors (speed and operating bandwidth), the average admissible reaction for the service group M4 (1Am) is: R ave. admissible = 5.500 kg > of the ~ 4.885 kg the wheel is subject to (example on page 13)
9. based on the selected speed and calculation of mass to be travelled for each drive wheel, derive the following components from the table on page 33:

NOMINAL SPEED (m/min)	THE TRAVELLING MASS (kg) FROM EACH GEARED-MOTOR IN THE SERVICE GROUP ISO M5 (FEM 2M) IS IN kg	"DGT" WHEEL GROUP Ø (mm)	"DGP" GEARED-MOTOR		SELF-BRAKING MOTOR SPECS		"DGP" GEARED-MOTOR CODE
			GEARED-MOTOR TYPE	MOTOR TYPE	POLES (N°)	POWER (kW)	
40/10	9.400 > di 8.325 to be hauled	200	134	80K3C	2/8	0.63 / 0.15	P1M3B43KA0

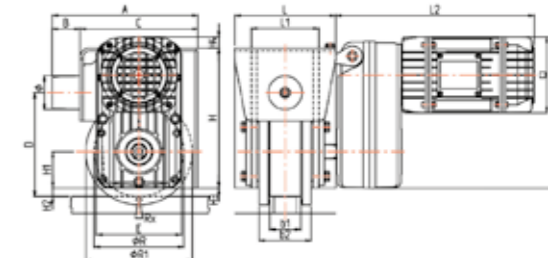
10. supposing a "Lateral + Supported" connected girder-beam configuration with a double girder trolley gauge of 1200 mm and a girder span width > 360 and ≤ 410, from the table on page 23, we can deduce that the beams type 3 - 200 - 3600 have a code: W336N5..
11. from the "Geometric specifications" table on page 25, we can deduce that, for the beams in question with a "Lateral + Supported" connected girder-beam configuration and a girder span width > 360 and > 410, the type of "girder-beam" joining cross plates are: L32 + A32

CLEARANCE REQUIREMENTS FOR WHEEL GROUPS BASED ON COMBINATIONS WITH RELATED OFFSET GEARED-MOTORS

Idler drive units



Driven units



WHEEL SPECIFICATIONS			WHEEL GROUP CLEARANCE (mm)													SIZE		GEARED-MOTOR CLEARANCE (mm)					
TYPE	Ø R (mm)	INTERNAL WIDTH (kg)	b1	b2	L1	L	R1	A	B	C	D	Ø	H	H1	H2	GEARED-MOTOR	MOTOR	L2	□	E	F	H3	H4
125	3.670 36 kN	standard	50	80	100	160	150	200	30	170	145	50	220	55	7.5	0	71	332	135	138	223	0	3
		maximum	60	90	110											1	71	368	135	152	270	10.5	39.5
		special	70	90	110											1	80	383	150	152	278	10.5	47.5
160	4.893 48 kN	standard	55	93	120	180	190	260	50	210	185	60	250	65	15	0	71	332	135	138	223	-10	-17
		maximum	65	105	130											1	71	368	135	152	270	0.5	19.5
		special	80	105	130											1	80	383	150	152	278	0.5	27.5
200	7.340 72 kN	standard	60	100	135	200	230	325	65	260	230	80	290	75	25	1	71	356	135	152	270	-9.5	-10.5
		maximum	70	120	145											1	80	372	150	152	278	-9.5	-2.5
		special	90	120	145											2	80	398	150	227	357	26	41
250	10.805 106 kN	standard	70	110	149	230	280	375	65	310	275	80	335	90	35	2	100	436	190	227	376	11	30
		maximum	80	135	165											1	71	356	135	152	270	-24.5	-40.5
		special	100	135	165											1	80	372	150	152	278	-24.5	-32.5
315	14.679 144 kN	standard	75	120	159	260	350	470	80	390	335	100	385	105	52.5	2	80	368	150	227	357	-4	-24
		maximum	85	150	180											2	100	406	190	227	376	-4	-5
		special	110	150	180											3	112	500	225	265	456	15	56
400	18.960 186 kN	standard	85	135	170	290	440	570	100	470	385	125	440	145	55	2	80	362	150	227	357	-44	-39
		maximum	95	155	190											2	100	400	190	227	376	-44	-20
		special	115	155	190											3	112	500	225	265	456	-25	41

Quotes L2 in red refer to wheels operating with a "standard" and "maximum" sheave: For Ø 315 and Ø 400 wheels with a "special" sheave, the dimension L2 increases by 10 mm, with respect to the values listed in the table

TYPES AND REDUCTION RATIOS FOR "DGP" OFFSET GEARED-MOTORS

"DGP" OFFSET GEARED-MOTORS	3 REDUCTION STAGES (TORQUES)				2 REDUCTION STAGES (TORQUES)				
	Type	031	032	033	034	021	022	023	024
Size 0	Reduction ratio	87.85	70.35	57.61	45.20	34.49	28.10	23.46	18.94
Size 1	Type	131	132	133	134	121	122	123	124
	Reduction ratio	89.45	69.98	56.35	44.35	35.10	28.87	22.77	18.50
Size 2	Type	231	232	233	234	221	222	223	224
	Reduction ratio	140.65	109.45	88.10	72.57	55.42	43.24	35.66	29.50
Size 3	Type	331	332	333	334	=			
	Reduction ratio	88.67	70.36	56.65	44.33				

Determining the geared-motors type: E.g. geared-motors 132, where: 1 = geared-motors size 1; 3 = No. of reduction stages (torques); 2 = reduction ratio 69.98.

SPECIFICATIONS AND CODES FOR SELF-BRAKING MOTORS WHICH CAN BE COMBINED WITH "DGP" OFFSET GEARED-MOTORS

MOTOR SIZE	TYPE	POLES (n°)	RPM (g/min)	POWER (kW)	TORQUE (Nm)	Ia (A)	In (A)	COS φ	MOTOR CODE
71 M 20 series	71K8C	8	645	0.08	1.09	1.20	0.90	0.45	M21AP80050
	71K4CB	4	1370	0.20	1.36	2.70	1.00	0.55	M21AP40051
	71K2CB	2	2700	0.40	1.36	4.50	1.30	0.70	M21AP20051
	71K2L	2	2740	0.50	1.70	5.20	1.30	0.72	M21AP21050
	71K3L	2/8	2760/630	0.40/0.09	1.36	4.40/1.20	1.20/0.90	0.75/0.60	M21AP30051
80 M 30 series	80K8L	8	630	0.16	2.18	2.20	1.30	0.48	M31AP80051
	80K4CB	4	1370	0.32	2.18	3.90	1.10	0.65	M31AP40051
	80K2CB	2	2750	0.63	2.18	7.70	1.70	0.75	M31AP20051
	80K2L	2	2770	0.80	2.73	9.70	1.90	0.80	M31AP21050
	80K3C	2/8	2740/650	0.50/0.12	1.70	5.20/1.60	1.30/1.10	0.85/0.60	M31AP30050
	80K3L	2/8	2760/650	0.63/0.15	2.18	6.70/1.90	1.60/1.30	0.82/0.57	M31AP30051
100 M 50 series	100K8L	8	670	0.40	5.46	5.40	2.50	0.45	M51AP80051
	100K4CB	4	1390	0.80	5.46	8.90	2.00	0.80	M51AP40051
	100K2CB	2	2800	1.60	5.46	21.00	3.70	0.80	M51AP20051
	100K2L	2	2780	2.00	6.82	23.00	4.30	0.86	M51AP21050
	100K3C	2/8	2820/680	1.25/0.31	4.36	15.70/3.60	3.10/1.80	0.84/0.60	M51AP30050
	100K3L	2/8	2790/660	1.60/0.39	5.46	21.00/4.00	3.50/2.30	0.86/0.60	M51AP30051
112 M 60 series	112K8L	8	690	0.63	8.72	8.60	3.40	0.50	M61AP80050
	112K4C	4	1430	1.25	8.72	20.50	3.60	0.65	M61AP40050
	112K2L	2	2800	3.20	10.92	39.00	6.50	0.88	M61AP21050
	112K3L	2/8	2850/690	2.50/0.62	8.72	33.00/7.30	5.60/3.40	0.85/0.50	M61AP30050

Specifications for self-braking motors are related to the M4 service group (1Am) – RI 4 0% – Power voltage 400 V

CODES FOR "DGT" DRIVE WHEEL GROUPS READY FOR MATCHING WITH "DGP" OFFSET GEARED-MOTORS

"DGP" OFFSET GEARED-MOTORS	"DGT" DRIVE WHEEL GROUP Ø (mm)						
	125	160	200	250	315	400	400 R
Size 0	DGT1A0M10	DGT2A0M10	=	=	=	=	=
Size 1	DGT1A0M30	DGT2A0M30	DGT3A0M10	DGT4A0M12	=	=	=
Size 2	=	=	DGT3A0M30	DGT4A0M32	DGT5A0M12 (rh)	DGT6A0M12 (rh)	DGT6A0M62 (rh)
					DGT5A0M22 (lh)	DGT6A0M22 (lh)	DGT6A0M72 (lh)
Size 3	=	=	=	=	DGT5A0M32 (rh)	DGT6A0M32 (rh)	DGT6A0M82 (rh)
					DGT5A0M42 (lh)	DGT6A0M42 (lh)	DGT6A0M92 (lh)

The configuration (r) = right and (l) = left, for wheel groups Ø 315 and Ø 400 refers to the positioning of the welded reaction arm. The codes refer to drive wheels with a standard sheave width. In the case of wheels with different sheave widths, replace the letter **M** in the code with the letter **P** for wheels with a maximum sheave width, or **S** for wheels with a special sheave width

MAX. WEIGHTS FOR "DGT" DRIVEN WHEEL UNITS COUPLED WITH "DGP" OFFSET GEARED-MOTORS

"DGT" DRIVE WHEEL GROUP	"DGP" OFFSET GEARED-MOTORS					
	"DGP" GEARED-MOTORS SIZE 0	"DGP" GEARED-MOTORS SIZE 1	"DGP" GEARED-MOTORS SIZE 2	"DGP" GEARED-MOTORS SIZE 2	"DGP" GEARED-MOTORS SIZE 3	"DGP" GEARED-MOTORS SIZE 3
Ø (mm)	"DGP" MOTORS SIZE 71	"DGP" MOTORS SIZE 71	"DGP" MOTORS SIZE 80	"DGP" MOTORS SIZE 80	"DGP" MOTORS SIZE 100	"DGP" MOTORS SIZE 112
125	max. 32 kg	max. 36 kg	max. 38 kg	=	=	=
160	max. 40 kg	max. 44 kg	max. 48 kg	=	=	=
200	=	max. 54 kg	max. 58 kg	max. 75 kg	max. 83 kg	=
250	=	max. 73 kg	max. 75 kg	max. 94 kg	max. 102 kg	=
315	=	=	=	max. 125 kg	max. 133 kg	max. 172 kg
400	=	=	=	max. 197 kg	max. 205 kg	max. 236 kg
400 R	=	=	=	max. 197 kg	max. 205 kg	max. 236 kg

CODES AND WEIGHTS FOR "DGT" IDLER WHEEL UNITS

"DGT" IDLER WHEEL GROUP Ø (mm)	CODE	WEIGHT (kg)
125	DGT1A0M00	15.5
160	DGT2A0M00	23.5
200	DGT3A0M00	37.5
250	DGT4A0M00	57.0
315	DGT5A0M00	88.0
400	DGT6A0M00	152.0
400 R	DGT6A0M50	152.0

The codes refer to idler wheels with a standard sheave width. In the case of wheels with different sheave widths, replace the letter **M** in the code with the letter **P** for wheels with a maximum sheave width, or **S** for wheels with a special sheave width

TRAVELLING MASSES AT 1 SPEED, BASED ON THE COMBINATION OF COMPONENTS

NOMINAL SPEED (m/min)	TRAVELLING MASS (kg) ISO SERVICE GROUP (FEM)		"DGT" WHEEL GROUP Ø (mm)	"DGP" GEARED-MOTORS		SELF-BRAKING MOTOR SPECS		CODES FOR COMPONENTS	
	M4 (1Am)	M5 (2m)		REDUCER TYPE	MOTOR TYPE	POLES (N°)	POWER (kW)	"DGT" DRIVE WHEEL GROUP	"DGP" GEARED-MOTOR
3.2	7.400	7.400	125	031	71K8C	8	0.08	DGT1A0M10	P0M2B18AA0
	14.700	14.700	200	231	80K8C	8	0.12	DGT3A0M30	P2M3B18AA0
4	7.400	7.400	125	032	71K8C	8	0.08	DGT1A0M10	P0M2B28AA0
	9.800	8.000	160	031	71K8C	8	0.08	DGT2A0M10	P0M2B18AA0
	14.700	14.700	200	232	80K8L	8	0.16	DGT3A0M30	P2M3B28KA0
	21.600	21.600	250	231	80K8L	8	0.16	DGT4A0M32	P2M3B18KA0
	6.700	5.360	125	033	71K8C	8	0.08	DGT1A0M10	P0M2B38AA0
	7.400	7.400	125	133	80K8L	8	0.16	DGT1A0M30	P1M3B38KA0
5	8.000	6.400	160	032	71K8C	8	0.08	DGT2A0M10	P0M2B28AA0
	9.800	9.800	160	132	80K8L	8	0.16	DGT2A0M30	P1M3B28KA0
	9.600	7.600	200	131	71K8C	8	0.08	DGT3A0M10	P1M2B18AA0
	14.700	14.700	200	131	80K8L	8	0.16	DGT3A0M10	P1M3B18KA0
	21.600	18.000	250	232	80K8L	8	0.16	DGT4A0M32	P2M3B28KA0
	21.600	21.600	250	232	100K8L	8	0.40	DGT4A0M32	P2M5B28KA0
	23.300	18.600	315	231	80K8L	8	0.16	DGT5A0M12 (rh)	P2M3B18KA0
	29.400	29.400	315	231	100K8L	8	0.40	DGT5A0M22 (lh)	P2M5B18KA0
	7.400	7.400	125	031	71K4CB	4	0.20	DGT1A0M10	P0M2B14KA0
	6.400	5.100	160	033	71K8C	8	0.08	DGT2A0M10	P0M2B38AA0
6.3	9.800	8.000	160	133	80K8L	8	0.16	DGT2A0M30	P1M3B38KA0
	14.700	14.700	200	231	80K4CB	4	0.32	DGT3A0M30	P2M3B14KA0
	9.000	7.200	250	131	71K8C	8	0.08	DGT4A0M12	P1M2B18AA0
	18.000	14.400	250	131	80K8L	8	0.16	DGT4A0M12	P1M3B18KA0
	21.600	21.600	315	233	100K8L	8	0.40	DGT4A0M32	P2M5B38KA0
	18.600	14.900	315	232	80K8L	8	0.16	DGT5A0M12 (rh)	P2M3B28KA0
	29.400	29.400	315	232	100K8L	8	0.40	DGT5A0M22 (lh)	P2M5B28KA0
	20.800	16.600	400	231	80K8L	8	0.16	DGT6A0M12 (rh)	P2M3B18KA0
	41.400	33.100	400	231	100K8L	8	0.40	DGT6A0M22 (lh)	P2M5B18KA0
	41.400	33.100	400 R	231	100K8L	8	0.40	DGT6A0M62 (rh)	P2M5B18KA0
	51.700	41.400	400 R	231	100K8L	8	0.40	DGT6A0M72 (lh)	P2M5B18KA0
	7.400	6.658	125	032	71K4CB	4	0.20	DGT1A0M10	P0M2B24KA0
	9.800	8.000	160	031	71K4CB	4	0.20	DGT2A0M10	P0M2B14KA0
	9.800	9.800	160	131	71K4CB	4	0.20	DGT2A0M30	P1M2B14KA0
6.000	4.800	200	133	71K8C	8	0.08	DGT3A0M10	P1M2B38AA0	
12.000	9.600	200	133	80K8L	8	0.16	DGT3A0M10	P1M3B38KA0	
14.700	14.700	250	232	80K4CB	4	0.32	DGT3A0M30	P2M3B24KA0	
13.800	11.000	250	132	80K8L	8	0.16	DGT4A0M12	P1M3B28KA0	
21.600	21.600	315	231	80K4CB	4	0.32	DGT4A0M32	P2M3B14KA0	
14.600	11.700	315	233	80K8L	8	0.16	DGT5A0M12 (rh)	P2M3B38KA0	
29.400	29.400	315	233	100K8L	8	0.40	DGT5A0M22 (lh)	P2M5B38KA0	
16.300	13.000	400	232	80K8L	8	0.16	DGT6A0M12 (rh)	P2M3B28KA0	
41.400	33.100	400	232	100K8L	8	0.40	DGT6A0M22 (lh)	P2M5B28KA0	
41.400	33.100	400 R	232	100K8L	8	0.40	DGT6A0M62 (rh)	P2M5B28KA0	
		400 R	232	100K8L	8	0.40	DGT6A0M72 (lh)	P2M5B28KA0	

The specifications refer to a single geared-motor; in case of two or more geared-motors, multiply the travelling mass by the number of geared-motors used. Verify that in relation to the rail's running surface width (b), average reaction (R ave) is compatible with the values listed in diagram pages 12, 13 and 14. The values for travelling mass in red require a verification of average reaction (R ave.) on each wheel, which must not exceed the following Rx. max. values:

Ø 125 R ave. ≤ Rx max. ≤ 3.670 kg (36 kN)	Ø 160 R ave. ≤ Rx max. ≤ 4.893 kg (48 kN)	Ø 200 R ave. ≤ Rx max. ≤ 7.340 kg (72 kN)	Ø 250 R ave. ≤ Rx max. ≤ 10.805 kg (106 kN)	Ø 315 R ave. ≤ Rx max. ≤ 14.679 kg (144 kN)	Ø 400 R ave. ≤ Rx max. ≤ 18.960 kg (186 kN)	Ø 400 R R ave. ≤ Rx max. ≤ 30.580 kg (300 kN)
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TRAVELLING MASSES AT 1 SPEED, BASED ON THE COMBINATION OF COMPONENTS

NOMINAL SPEED (m/min)	TRAVELLING MASS (kg) ISO SERVICE GROUP (FEM)		"DGT" WHEEL GROUP Ø (mm)	"DGP" GEARED-MOTORS		SELF-BRAKING MOTOR SPECS		CODES FOR COMPONENTS	
	M4 (1Am)	M5 (2m)		REDUCER TYPE	MOTOR TYPE	POLES (N°)	POWER (kW)	"DGT" DRIVE WHEEL GROUP	"DGP" GEARED-MOTOR
10	7.400	6.720	125	033	71K4CB	4	0.20	DGT1A0M10	P0M2B34KA0
	9.800	8.000	160	032	71K4CB	4	0.20	DGT2A0M10	P0M2B24KA0
	9.800	9.800		132	80K4CB	4	0.32	DGT2A0M30	P1M3B24KA0
	12.000	9.600	200	131	71K4CB	4	0.20	DGT3A0M10	P1M2B14KA0
	14.700	14.700		80K4CB	4	0.32		P1M3B14KA0	
	11.200	8.900	250	133	80K8L	8	0.16	DGT4A0M12	P1M3B38KA0
	21.600	18.000		232	80K4CB	4	0.32	DGT4A0M32	P2M3B24KA0
	21.600	21.600		100K4CB	4	0.80		P2M5B24KA0	
	23.300	18.600	315	231	80K4CB	4	0.32	DGT5A0M12 (rh)	P2M3B14KA0
	29.400	29.400		100K4CB	4	0.80	DGT5A0M22 (lh)	P2M5B14KA0	
	33.100	26.500	400	233	100K8L	8	0.40	DGT6A0M12 (rh)	P2M5B38KA0
	42.800	41.300		DGT6A0M22 (lh)				P2M5B14KA0	
	33.100	=	400 R	233	100K8L	8	0.40	DGT6A0M62 (rh)	P2M5B38KA0
	51.600	41.300		DGT6A0M72 (lh)				P2M5B38KA0	
12,5	7.400	7.400	125	031	71K2CB	2	0.40	DGT1A0M10	P0M2B12KA0
	8.000	6.400	160	033	71K4CB	4	0.20	DGT2A0M10	P0M2B34KA0
	9.800	9.800		132	80K4CB	4	0.32	DGT2A0M30	P1M3B34KA0
	9.600	7.600	200	132	71K4CB	4	0.20	DGT3A0M10	P1M2B24KA0
	14.700	12.200		80K4CB	4	0.32		P1M3B24KA0	
	14.700	14.700	250	231	80K2CB	2	0.63	DGT3A0M30	P2M3B12KA0
	11.200	9.000		131	71K4CB	4	0.20	DGT4A0M12	P1M2B14KA0
	18.000	14.400	315	233	80K4CB	4	0.32	DGT4A0M32	P1M3B14KA0
	21.600	21.600		100K4CB	4	0.80		P2M5B34KA0	
	18.600	14.900		232	80K4CB	4	0.32	DGT5A0M12 (rh)	P2M3B24KA0
	29.400	29.400	400	232	100K4CB	4	0.80	DGT5A0M22 (lh)	P2M5B24KA0
	20.800	16.600		231	80K4CB	4	0.32	DGT6A0M12 (rh)	P2M3B14KA0
	41.400	33.100	DGT6A0M22 (lh)				P2M5B14KA0		
	52.600	42.100	400 R	231	100K4CB	4	0.80	DGT6A0M62 (rh)	P2M5B14KA0
						DGT6A0M72 (lh)			
10	7.400	6.656	125	032	71K2CB	2	0.40	DGT1A0M10	P0M2B22KA0
	9.800	8.000	160	031	71K2CB	2	0.40	DGT2A0M10	P0M2B12KA0
	9.800	9.800		131	71K2CB	2	0.40	DGT2A0M30	P1M2B12KA0
	7.500	6.000	200	133	71K4CB	4	0.20	DGT3A0M10	P1M2B34KA0
	12.000	9.600		80K4CB	4	0.32		P1M3B34KA0	
	14.700	14.700	250	232	80K2CB	2	0.63	DGT3A0M30	P2M3B22KA0
	13.800	11.000		132	80K4CB	4	0.32	DGT4A0M12	P1M3B24KA0
	21.600	21.600	315	231	80K2CB	2	0.63	DGT4A0M32	P2M3B12KA0
	14.600	11.600		233	80K4CB	4	0.32	DGT5A0M12 (rh)	P2M3B34KA0
	29.400	29.400	400	233	100K4CB	4	0.80	DGT5A0M22 (lh)	P2M5B34KA0
	16.300	13.000		232	80K4CB	4	0.32	DGT6A0M12 (rh)	P2M3B24KA0
	41.400	33.100	DGT6A0M22 (lh)				P2M5B24KA0		
	41.400	33.100	400 R	232	100K4CB	4	0.80	DGT6A0M62 (rh)	P2M5B24KA0
							DGT6A0M72 (lh)		

The specifications refer to a single geared-motor; in case of two or more geared-motors, multiply the travelling mass by the number of geared-motors used. Verify that in relation to the rail's running surface width (b), average reaction (R ave) is compatible with the values listed in diagram pages 12, 13 and 14. The values for travelling mass in red require a verification of average reaction (R ave.) on each wheel, which must not exceed the following Rx. max. values:

Ø 125 R ave. ≤ Rx max. ≤ 3.670 kg (36 kN)	Ø 160 R ave. ≤ Rx max. ≤ 4.893 kg (48 kN)	Ø 200 R ave. ≤ Rx max. ≤ 7.340 kg (72 kN)	Ø 250 R ave. ≤ Rx max. ≤ 10.805 kg (106 kN)	Ø 315 R ave. ≤ Rx max. ≤ 14.679 kg (144 kN)	Ø 400 R ave. ≤ Rx max. ≤ 18.960 kg (186 kN)	Ø 400 R R ave. ≤ Rx max. ≤ 30.580 kg (300 kN)
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TRAVELLING MASSES AT 1 SPEED, BASED ON THE COMBINATION OF COMPONENTS

NOMINAL SPEED (m/min)	TRAVELLING MASS (kg) ISO SERVICE GROUP (FEM)		"DGT" WHEEL GROUP Ø (mm)	"DGP" GEARED-MOTORS		SELF-BRAKING MOTOR SPECS		CODES FOR COMPONENTS	
	M4 (1Am)	M5 (2m)		REDUCER TYPE	MOTOR TYPE	POLES (N°)	POWER (kW)	"DGT" DRIVE WHEEL GROUP	"DGP" GEARED-MOTOR
20	7.400	6.720	125	033	71K2CB	2	0.40	DGT1A0M10	P0M2B32KA0
	9.800	8.000	160	032	71K2CB	2	0.40	DGT2A0M10	P0M2B22KA0
	9.800	9.800		132	71K2L	2 with inv.	0.50	DGT2A0M30	P1M2B21KA0
	12.000	9.600	200		71K2CB	2	0.40		P1M2B12KA0
	14.700	12.200		131	71K2L	2 with inv.	0.50	DGT3A0M10	P1M2B11KA0
	14.700	14.700	250		80K2CB	2	0.63		P1M3B12KA0
	11.200	8.900		133	80K4CB	4	0.32	DGT4A0M12	P1M3B34KA0
	21.600	17.200		232	80K2CB	2	0.63	DGT4A0M32	P2M3B22KA0
	21.600	21.600	315		80K2L	2 with inv.	0.80		P2M3B21KA0
	23.300	18.600		231	80K2CB	2	0.63	DGT5A0M12 (rh)	P2M3B12KA0
	29.400	23.700	400		80K2L	2 with inv.	0.80	DGT5A0M22 (lh)	P2M3B11KA0
	29.400	29.400		233	100K2CB	2	1.60		P2M5B12KA0
	33.100	26.500	400 R		100K4CB	4	0.80	DGT6A0M12 (rh)	P2M5B34KA0
	42.800	41.300		331	112K4C	4	1.25	DGT6A0M32 (rh)	P3M6B14AA0
33.100	26.500		233	100K4CB	4	0.80	DGT6A0M62 (rh)	P2M5B34KA0	
						DGT6A0M72 (lh)			
51.700	41.300		331	112K4C	4	1.25	DGT6A0M82 (rh)	P3M6B14AA0	
						DGT6A0M92 (lh)			
25	6.700	5.360	125	034	71K2CB	2	0.40	DGT1A0M10	P0M2B42KA0
	7.400	6.700		134	71K2L	2 with inv.	0.50	DGT1A0M30	P0M2B41KA0
	7.400	6.700	160	033	80K2CB	2	0.63	DGT1A0M30	P1M3B42KA0
	8.000	6.400		033	71K2CB	2	0.40	DGT2A0M10	P0M2B32KA0
	9.800	8.000	200		71K2L	2 with inv.	0.50		P0M2B31KA0
	9.800	9.800		133	80K2CB	2	0.63	DGT2A0M30	P1M3B32KA0
	9.600	7.600	250		71K2CB	2	0.40		P1M2B22KA0
	12.000	9.600		132	71K2L	2 with inv.	0.50	DGT3A0M10	P1M2B21KA0
	14.700	12.000			80K2CB	2	0.63		P1M3B22KA0
	14.700	14.700	315		80K2L	2 with inv.	0.80		P1M3B21KA0
	11.200	8.900		131	71K2CB	2	0.40	DGT4A0M12	P1M2B12KA0
	13.800	11.000	400		71K2L	2 with inv.	0.50		P1M2B11KA0
	17.200	13.800		233	80K2CB	2	0.63	DGT4A0M32	P1M3B12KA0
	18.600	14.900	400 R		100K2CB	2	1.60		P2M5B32KA0
23.700	18.900	232		80K2L	2 with inv.	0.80	DGT5A0M12 (rh)	P2M3B22KA0	
29.400	29.400			100K2CB	2	1.60	DGT5A0M22 (lh)	P2M5B22KA0	
20.800	16.600	400		80K2CB	2	0.63		P2M3B12KA0	
26.500	21.200		231	80K2L	2 with inv.	0.80	DGT6A0M12 (rh)	P2M3B11KA0	
41.400	33.100	400 R		100K2CB	2	1.60	DGT6A0M22 (lh)	P2M5B12KA0	
53.000	42.400		231	100K2L	2 with inv.	2.00	DGT6A0M62 (rh)	P2M5B12KA0	
66.200	53.000					DGT6A0M72 (lh)	P2M5B11KA0		

The specifications refer to a single geared-motor; in case of two or more geared-motors, multiply the travelling mass by the number of geared-motors used. Verify that in relation to the rail's running surface width (b), average reaction (R ave) is compatible with the values listed in diagram pages 12, 13 and 14. The values for travelling mass in red require a verification of average reaction (R ave.) on each wheel, which must not exceed the following Rx. max. values:

Ø 125 R ave. ≤ Rx max. ≤ 3.670 kg (36 kN)	Ø 160 R ave. ≤ Rx max. ≤ 4.893 kg (48 kN)	Ø 200 R ave. ≤ Rx max. ≤ 7.340 kg (72 kN)	Ø 250 R ave. ≤ Rx max. ≤ 10.805 kg (106 kN)	Ø 315 R ave. ≤ Rx max. ≤ 14.679 kg (144 kN)	Ø 400 R ave. ≤ Rx max. ≤ 18.960 kg (186 kN)	Ø 400 R R ave. ≤ Rx max. ≤ 30.580 kg (300 kN)
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TRAVELLING MASSES AT 2 SPEEDS, BASED ON THE COMBINATION OF COMPONENTS

Table with columns: NOMINAL SPEED, TRAVELLING MASS (kg), "DGT" WHEEL GROUP, "DGP" GEARED-MOTORS (REDUCER TYPE, MOTOR TYPE), SELF-BRAKING MOTOR SPECS (POLES, POWER), CODES FOR COMPONENTS ("DGT" DRIVE WHEEL GROUP, "DGP" GEARED-MOTOR).

The specifications refer to a single geared-motor; in case of two or more geared-motors, multiply the travelling mass by the number of geared-motors used. Verify that in relation to the rail's running surface width (b), average reaction (R ave) is compatible with the values listed in diagram pages 12, 13 and 14. The values for travelling mass in red require a verification of average reaction (R ave.) on each wheel, which must not exceed the following Rx. max. values:

Summary table showing R ave. ≤ Rx max. values for wheel diameters Ø 125, 160, 200, 250, 315, 400, and 400 R, ranging from 36 kN to 300 kN.

TRAVELLING MASSES AT 2 SPEEDS, BASED ON THE COMBINATION OF COMPONENTS

Table with columns: NOMINAL SPEED, TRAVELLING MASS (kg), "DGT" WHEEL GROUP, "DGP" GEARED-MOTORS (REDUCER TYPE, MOTOR TYPE), SELF-BRAKING MOTOR SPECS (POLES, POWER), CODES FOR COMPONENTS ("DGT" DRIVE WHEEL GROUP, "DGP" GEARED-MOTOR).

The specifications refer to a single geared-motor; in case of two or more geared-motors, multiply the travelling mass by the number of geared-motors used. Verify that in relation to the rail's running surface width (b), average reaction (R ave) is compatible with the values listed in diagram pages 12, 13 and 14. The values for travelling mass in red require a verification of average reaction (R ave.) on each wheel, which must not exceed the following Rx. max. values:

Summary table showing R ave. ≤ Rx max. values for wheel diameters Ø 125, 160, 200, 250, 315, 400, and 400 R, ranging from 36 kN to 300 kN.

TRAVELLING MASSES AT 2 SPEEDS, BASED ON THE COMBINATION OF COMPONENTS

NOMINAL SPEED (m/min)	TRAVELLING MASS (kg) ISO SERVICE GROUP (FEM)		"DGT" WHEEL GROUP Ø (mm)	"DGP" GEARED-MOTORS		SELF-BRAKING MOTOR SPECS		CODES FOR COMPONENTS		
	M4 (1Am)	M5 (2m)		REDUCER TYPE	MOTOR TYPE	POLES (N°)	POWER (kW)	"DGT" DRIVE WHEEL GROUP	"DGP" GEARED-MOTOR	
50/12.5	3.300	2.640	125	023	71K3L	2/8	0.40/0.09	DGT1A0M10	P0M2A33KA0	
	4.125	3.300			71K2L	2 with inv.	0.50		P0M2A31KA0	
	4.125	3.300			80K3C	2/8	0.50/0.12		P1M3A33AA0	
	5.197	4.157		123	80K3L	2/8	0.63/0.15		DGT1A0M30	P1M3A33KA0
	6.600	5.280			80K2L	2 with inv.	0.80		P1M3A31KA0	
	5.000	4.000			022	71K2L	2 with inv.		0.50	DGT2A0M10
	5.000	4.000	80K3C	2/8		0.50/0.12	P1M3A23AA0			
	6.300	5.000	80K3L	2/8		0.63/0.15	DGT2A0M30	P1M3A23KA0		
	8.000	6.300	160	80K2L	2 with inv.	0.80	P1M3A21KA0			
	6.000	4.800		121	71K2L	2 with inv.	0.50	DGT3A0M10	P1M2A11KA0	
	7.600	6.000			80K3L	2/8	0.63/0.15	DGT3A0M30	P1M3A13KA0	
	9.400	7.600	80K2L		2 with inv.	0.80	P1M3A11KA0			
	14.700	12.000	200	223	100K3C	2/8	1.25/0.31	DGT3A0M12	P2M5A33AA0	
	14.700	14.700			100K3L	2/8	1.60/0.39	DGT3A0M30	P2M5A33KA0	
	8.600	6.900			134	80K3L	2/8	0.63/0.15	DGT4A0M12	P1M3B43KA0
	10.800	8.600	80K2L	2 with inv.		0.80	P1M3B41KA0			
	17.200	13.800	250	100K3C		2/8	1.25/0.31	DGT4A0M32	P2M5A23AA0	
	21.600	17.200		100K3L	2/8	1.60/0.39	DGT4A0M32	P2M5A23KA0		
	21.600	21.600		100K2L	2 with inv.	2.00	P2M5A21KA0			
	9.200	7.400	315	221	80K3L	2/8	0.63/0.15	DGT5A0M12 (rh)	P2M3A13KA0	
	11.800	9.400			80K2L	2 with inv.	0.80	DGT5A0M22 (lh)	P2M3A11KA0	
	18.400	14.700			100K3C	2/8	1.25/0.31	DGT5A0M22 (lh)	P2M5A13AA0	
	23.600	18.900	400	333	100K3L	2/8	1.60/0.39	DGT5A0M32 (rh)	P2M5A13KA0	
	29.400	29.400			112K3L	2/8	2.50/0.62	DGT5A0M42 (lh)	P3M6B33KA0	
	20.700	16.600			234	100K3C	2/8	1.25/0.31	DGT6A0M12 (rh)	P2M5B43AA0
	26.500	21.200	100K3L	2/8		1.60/0.39	DGT6A0M22 (lh)	P2M5B43KA0		
	33.000	26.400	100K2L	2 with inv.		2.00	P2M5B41KA0			
	41.200	33.000	400 R	332	112K3L	2/8	2.50/0.62	DGT6A0M32 (rh)	P3M6B23KA0	
	42.800	42.200			112K2L	2 with inv.	3.20	DGT6A0M42 (lh)	P3M6B21KA0	
	33.000	26.400			234	100K2L	2 with inv.	2.00	DGT6A0M62 (rh)	P2M5B41KA0
	41.200	33.000	DGT6A0M72 (lh)	P2M5B41KA0						
	52.700	42.100	332	112K3L		2/8	2.50/0.62	DGT6A0M82 (rh)	P3M6B23KA0	
	2.600	2.080		112K2L	2 with inv.	3.20	DGT6A0M92 (lh)	P3M6B21KA0		
	3.250	2.600		024	71K3L	2/8	0.40/0.09	DGT1A0M10	P0M2A43KA0	
	3.250	2.600	71K2L		2 with inv.	0.50	DGT1A0M10	P0M2A41KA0		
	4.095	3.276	80K3C		2/8	0.50/0.12	P1M3A43AA0			
	5.200	4.160	124	80K3L	2/8	0.63/0.15	DGT1A0M30	P1M3A43KA0		
	5.000	4.000		80K2L	2 with inv.	0.80	P1M3A41KA0			
	6.300	5.000		123	80K3L	2/8	0.63/0.15	DGT2A0M30	P1M3A33KA0	
	6.000	4.800	80K2L		2 with inv.	0.80	P1M3A31KA0			
	7.600	6.000	122		80K3L	2/8	0.63/0.15	DGT3A0M10	P1M3A23KA0	
	12.000	9.600		80K2L	2 with inv.	0.80	P1M3A21KA0			
	14.700	12.000		200	100K3C	2/8	1.25/0.31	DGT3A0M30	P2M5A43AA0	
	6.900	5.500	100K3L		2/8	1.60/0.39	DGT3A0M30	P2M5A43KA0		
	8.600	6.900	121		80K3L	2/8	0.63/0.15	DGT4A0M12	P1M3A13KA0	
	13.500	10.800		80K2L	2 with inv.	0.80	P1M3A11KA0			
	17.200	13.800		250	100K3C	2/8	1.25/0.31	DGT4A0M32	P2M5A33AA0	
	21.600	17.200	100K3L		2/8	1.60/0.39	DGT4A0M32	P2M5A33KA0		
14.600	11.700	222	100K2L		2 with inv.	2.00	P2M5A31KA0			
18.700	14.900		100K3C	2/8	1.25/0.31	DGT5A0M12 (rh)	P2M5A23AA0			
23.400	18.700		100K3L	2/8	1.60/0.39	DGT5A0M22 (lh)	P2M5A23KA0			
29.300	23.500	315	100K2L	2 with inv.	2.00	P2M5A21KA0				
29.400	29.400		112K3L	2/8	2.50/0.62	DGT5A0M32 (rh)	P3M6B43KA0			
16.400	13.100		112K2L	2 with inv.	3.20	DGT5A0M42 (lh)	P3M6B41KA0			
21.000	16.800	400	221	100K3C	2/8	1.25/0.31	DGT6A0M12 (rh)	P2M5A13AA0		
32.800	26.200			100K3L	2/8	1.60/0.39	DGT6A0M22 (lh)	P2M5A13KA0		
42.000	33.600			112K3L	2/8	2.50/0.62	DGT6A0M32 (rh)	P3M6B33KA0		
32.800	26.200	400 R	333	112K2L	2 with inv.	3.20	DGT6A0M42 (lh)	P3M6B31KA0		
42.000	33.600			112K3L	2/8	2.50/0.62	DGT6A0M82 (rh)	P3M6B33KA0		
42.000	33.600			112K2L	2 with inv.	3.20	DGT6A0M92 (lh)	P3M6B31KA0		

The specifications refer to a single geared-motor; in case of two or more geared-motors, multiply the travelling mass by the number of geared-motors used. Verify that in relation to the rail's running surface width (b), average reaction (R ave) is compatible with the values listed in diagram pages 12, 13 and 14. The values for travelling mass in red require a verification of average reaction (R ave.) on each wheel, which must not exceed the following Rx. max. values:

Ø 125 R ave. ≤ Rx max. ≤ 3.670 kg (36 kN)	Ø 160 R ave. ≤ Rx max. ≤ 4.893 kg (48 kN)	Ø 200 R ave. ≤ Rx max. ≤ 7.340 kg (72 kN)	Ø 250 R ave. ≤ Rx max. ≤ 10.805 kg (106 kN)	Ø 315 R ave. ≤ Rx max. ≤ 14.679 kg (144 kN)	Ø 400 R ave. ≤ Rx max. ≤ 18.960 kg (186 kN)	Ø 400 R R ave. ≤ Rx max. ≤ 30.580 kg (300 kN)
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TRAVELLING MASSES AT 2 SPEEDS, BASED ON THE COMBINATION OF COMPONENTS

NOMINAL SPEED (m/min)	TRAVELLING MASS (kg) ISO SERVICE GROUP (FEM)		"DGT" WHEEL GROUP Ø (mm)	"DGP" GEARED-MOTORS		SELF-BRAKING MOTOR SPECS		CODES FOR COMPONENTS		
	M4 (1Am)	M5 (2m)		REDUCER TYPE	MOTOR TYPE	POLES (N°)	POWER (kW)	"DGT" DRIVE WHEEL GROUP	"DGP" GEARED-MOTOR	
80/20	2.500	2.000	160	024	71K3L	2/8	0.40/0.09	DGT2A0M10	P0M2A43KA0	
	3.200	2.500			71K2L	2 with inv.	0.50		P0M2A41KA0	
	3.200	2.500			80K3C	2/8	0.50/0.12		P1M3A43AA0	
	4.000	3.200		124	80K3L	2/8	0.63/0.15		DGT2A0M30	P1M3A43KA0
	5.000	4.000			80K2L	2 with inv.	0.80		P1M3A41KA0	
	5.400	4.300			122	80K3L	2/8		0.63/0.15	DGT4A0M12
	6.900	5.500	80K2L	2 with inv.		0.80	P1M3A21KA0			
	10.800	8.600	250	100K3C		2/8	1.25/0.31	DGT4A0M32	P2M5A43AA0	
	13.500	10.800		100K3L	2/8	1.60/0.39	DGT4A0M32	P2M5A43KA0		
	17.200	13.800		100K2L	2 with inv.	2.00	P2M5A41KA0			
	16.500	13.200	400	222	100K3L	2/8	1.60/0.39	DGT6A0M12 (rh)	P2M5A23KA0	
	20.600	16.500			100K2L	2 with inv.	2.00	DGT6A0M22 (lh)	P2M5A21KA0	
	25.800	20.600			334	112K3L	2/8	2.50/0.62	DGT6A0M32 (rh)	P3M6B43KA0
	33.000	26.400	112K2L	2 with inv.		3.20	DGT6A0M42 (lh)	P3M6B41KA0		
	33.600	26.900	400 R	334		112K2L	2 with inv.	3.20	DGT6A0M82 (rh)	P3M6B41KA0

The specifications refer to a single geared-motor; in case of two or more geared-motors, multiply the travelling mass by the number of geared-motors used. Verify that in relation to the rail's running surface width (b), average reaction (R ave) is compatible with the values listed in diagram pages 12, 13 and 14. The values for travelling mass in red require a verification of average reaction (R ave.) on each wheel, which must not exceed the following Rx. max. values:

Ø 125 R ave. ≤ Rx max. ≤ 3.670 kg (36 kN)	Ø 160 R ave. ≤ Rx max. ≤ 4.893 kg (48 kN)	Ø 200 R ave. ≤ Rx max. ≤ 7.340 kg (72 kN)	Ø 250 R ave. ≤ Rx max. ≤ 10.805 kg (106 kN)	Ø 315 R ave. ≤ Rx max. ≤ 14.679 kg (144 kN)	Ø 400 R ave. ≤ Rx max. ≤ 18.960 kg (186 kN)	Ø 400 R R ave. ≤ Rx max. ≤ 30.580 kg (300 kN)
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SAMPLE GUIDELINES FOR SELECTING DRIVE UNITS FOR CRANES

To make the correct choice of drive unit, firstly establish all operating parameters which determine its operating limitations, defining and/or verifying the following factors (see sample guidelines for various "limit" cases listed below, purely by way of example):

1. Define operating data: nominal load, running speed (1 or 2 speed) and ISO service group (FEM);
2. Define: the mass (weight) of the crane or trolley in question and any accessories (frame, electrical system, etc.);
3. Define: in the case of a crane, the weight of the hoist/trolley or trolley/winch, or any movable masses (blocks, etc.) in the case of trolleys;
4. Calculate: the total mass to be traversed, i.e. the nominal load + all equipment masses (weight of crane, trolley, etc.);
5. Define: the no. of motor drive units, necessary for the running of the total mass to be travelled;
6. Calculate: the mass each drive wheel must travel (i.e. the ratio between the total mass and the no. of wheel drive groups);
7. Verify: the maximum, minimum and average reactions on the wheels, considering the load approach/eccentricities;
8. Verify: the congruency of the rail running surface width, in relation to the type of rail on which the wheels will run on.

1st Example: Single girder crane - Capacity 5 t - Span 16 m

1. nominal load P = 5000 kg; 2 crane running speeds = 40/10 m/min; ISO service group M4 (FEM 1Am)
2. weight of crane + accessories: M1 ≈ 2500 kg
3. weight of hoist + trolley: M2 = 500 kg
4. total mass to travel: 5000 + 2500 + 500 = 8000 kg
5. Motor drive units: no. 2
6. mass to travel for each motor drive wheel: 8000 / 2 = 4000 kg

Based on the selected speed and calculation of mass to be travelled for each drive wheel, derive the following components from the table on page 33:

NOMINAL SPEED (m/min)	TRAVELLING MASS (kg) IN SERVICE GROUP ISO M4 (FEM 1Am) IS IN kg	"DGT" WHEEL GROUP Ø (mm)	"DGP" GEARED-MOTOR		SELF-BRAKING MOTOR SPECS		CODES FOR COMPONENTS	
			GEARED-MOTOR TYPE	MOTOR TYPE	POLES (N°)	POWER (kW)	"DGT" DRIVE WHEEL GROUP	"DGP" GEARED-MOTOR
40/10	4.200 > di 4.000 to be traversed	125	022	71K3L	2/8	0.40/0.09	DGT1A0M10	P0M2A23KA0

At this point, verify the suitability of the Ø 125 wheel selected, in relation to its admissible reactions and type of rail:

7. reactions on the wheels, calculated as illustrated on page 12, for gauge "S" = 16,000 mm and supposing an approach "a" = 1000 mm:
 $R_{max} = 2.500/4 + [(500 + 5.000)/2] \cdot (1 - 1.000/16.000) \approx 3.203$ kg
 $R_{min} = 2.500/4 + 500/2 \cdot 1.000/16.000 \approx 641$ kg
 $R_{ave} = (2 \cdot R_{max} + R_{min})/3 = (2 \cdot 3.203 + 641)/3 \approx 2.349$ kg < 3.670 kg, corresponding to max. R admissible
8. supposing a flat laminated rail, with l = 40 and a running surface b = 38 (see table on page 11), from the diagram on page 12 we can deduce that, for a Ø 125 wheel with a **standard sheave** width, considering the factors (speed and rail running surface), the average admissible reaction for service group M4 (1Am) is:
 $R_{ave. admissible} \approx 2400$ kg > of the 2349 kg the wheel is subject to.

2nd Example: Double girder crane - Capacity 10 t - Span 20 m

1. nominal load P = 10,000 kg; 2 crane sliding speeds = 40/10 m/min; ISO service group M4 (FEM 1Am)
2. weight of crane + accessories: M1 ≈ 5,900 kg
3. weight of hoist + trolley: M2 ≈ 750 kg
4. total mass to travel: 10,000 + 5,900 + 750 = 16,650 kg
5. Motor drive units: no. 2
6. mass to travel for each motor drive wheel: 16,650 / 2 = 8325 kg

Based on the selected speed and calculation of mass to be traversed for each drive wheel, derive the following components from the table on page 33:

NOMINAL SPEED (m/min)	MASSA TRASLABILE (kg) GRUPPO DI SERVIZIO ISO M4 (FEM 1Am) È DI kg	"DGT" WHEEL GROUP Ø (mm)	"DGP" GEARED-MOTOR		SELF-BRAKING MOTOR SPECS		CODES FOR COMPONENTS	
			GEARED-MOTOR TYPE	MOTOR TYPE	POLES (N°)	POWER (kW)	"DGT" DRIVE WHEEL GROUP	"DGP" GEARED-MOTOR
40/10	9.400 > di 8.325 da traslare	200	134	80K3L	2/8	0.63/0.15	DGT3A0M10	P1M3B43KA0

At this point, verify the suitability of the Ø 200 wheel selected, in relation to its admissible reactions and type of rail:

7. reactions on the wheels, calculated as illustrated on page 12, for gauge "S" = 20000 mm and supposing a juxtaposition "a" = 1000 mm:
 $R_{max} = 5.900/4 + [(750 + 10.000)/2] \cdot (1 - 1.000/20.000) \approx 6.581$ kg
 $R_{min} = 5.900/4 + 750/2 \cdot 1.000/20.000 \approx 1.494$ kg
 $R_{ave} = (2 \cdot R_{max} + R_{min})/3 = (2 \cdot 6.581 + 1.494)/3 \approx 4.885$ kg < 7.340 kg, corresponding to the admissible R max.
8. supposing a flat laminated rail, with l = 50 and operating band b = 48 (see table on page 11), from the diagram on page 13 we can deduce that, for a Ø 200 wheel with a **standard sheave** width, considering the factors (speed and operating bandwidth), the average admissible reaction for the service group M4 (1Am) is:
 $R_{ave. admissible} \approx 5.500$ kg > of the 4.885 kg the wheel is subject to.

3rd Example: Trolley for winch - Capacity 40 t – Gauge 2.4 m

1. nominal load P = 40.000 kg; 2 trolley running speeds = 20/5 m/min; ISO service group M5 (FEM 2m)
2. weight of crane + accessories: M1 ≈ 2.600 kg
3. weight of block + ropes: M2 ≈ 400 kg
4. total mass to travel: 40.000 + 2.600 + 400 = 43.000 kg
5. motor drive units: n° 2
6. mass to travel for each drive wheel: 43.000 / 2 = 21.500 kg

Based on the selected speed and calculation of mass to be travelled for each drive wheel, derive the following components from the table on page 32:

NOMINAL SPEED (m/min)	TRAVELLING MASS (kg) IN SERVICE GROUP ISO M5 (FEM 2m) IS IN kg	"DGT" WHEEL GROUP Ø (mm)	"DGP" GEARED-MOTOR		SELF-BRAKING MOTOR SPECS		CODES FOR COMPONENTS	
			GEARED-MOTOR TYPE	MOTOR TYPE	POLES (N°)	POWER (kW)	"DGT" DRIVE WHEEL GROUP	"DGP" GEARED-MOTOR
20/5	21.600 > di 21.500 to be traversed	250	232	80K2L	2 con inverter	0.80	DGT4A0M32	P2M3B21KA0

At this point, verify the suitability of the Ø 250 wheel selected, in relation to its admissible reactions and type of rail:

7. reactions on the wheels, calculated as illustrated on page 12, for gauge "S" = 2.400 mm and supposing the centred hook "a" = 1.200 mm:
 $R_{max} = 2.600/4 + [(400 + 40.000)/2] \cdot (1 - 1.200/2.400) \approx 10.750$ kg
 $R_{min} = 2.600/4 + 400/2 \cdot 1.200/2.400 \approx 750$ kg
 $R_{ave} = (2 \cdot R_{max} + R_{min})/3 = (2 \cdot 10.750 + 750)/3 \approx 7.417$ kg < 10.805 kg, corresponding to max. R admissible
8. supposing a flat laminated rail, with l = 60 and operating band b = 58 (see table on page 11), from the diagram on page 13 we can deduce that, for a Ø 250 wheel with a **standard sheave** width, considering the factors (speed and rail running surface), the average admissible reaction for the service group M5 (2m) is:
 $R_{ave. admissible} \approx 8.300$ kg > of the 7.417 the wheel is subject to.

4th Example: Gantry crane - Capacity 40 t - Span 27 m

1. nominal load P = 40.000 kg; 2 crane running speeds = 32/8 m/min; service group ISO M5 (FEM 2m)
2. weight of crane + accessories: M1 ≈ 27.000 kg
3. Weight of trolley + hoist: M2 ≈ 3.000 kg
4. total mass to travel: 40.000 + 27.000 + 3.000 = 70.000 kg
5. motor drive units: no. 2
6. mass to travel for each drive wheel: 70.000 / 2 = 35.000 kg

Based on the selected speed and calculation of mass to be travelled for each drive wheel, derive the following components from the table on page 33:

NOMINAL SPEED (m/min)	TRAVELLING MASS (kg) IN SERVICE GROUP ISO M5 (FEM 2m) IS IN kg	"DGT" WHEEL GROUP Ø (mm)	"DGP" GEARED-MOTOR		SELF-BRAKING MOTOR SPECS		CODES FOR COMPONENTS	
			GEARED-MOTOR TYPE	MOTOR TYPE	POLES (N°)	POWER (kW)	"DGT" DRIVE WHEEL GROUP	"DGP" GEARED-MOTOR
32/8	41.300 > 35.000 to be traslated	400 R	232	100K2L	2 con inverter	2.00	DGT6A0M62 (rh) DGT6A0M72 (lh)	P2M5B21KA0

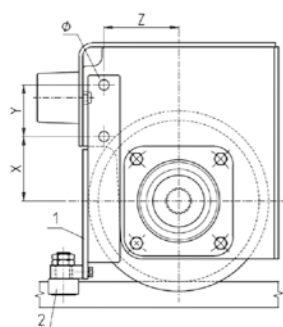
At this point, verify the suitability of the Ø 400 wheel selected, in relation to its admissible reactions and type of rail:

7. reactions on the wheels, calculated as illustrated on page 12, for span "S" = 27.000 mm and supposing a position "a" = 1.500 mm:
 $R_{max} = 27.000/4 + [(3.000 + 40.000)/2] \cdot (1 - 1.500/27.000) \approx 27.056$ kg
 $R_{min} = 27.000/4 + 3.000/2 \cdot 1.500/27.000 \approx 6.834$ kg
 $R_{ave} = (2 \cdot R_{max} + R_{min})/3 = (2 \cdot 27.056 + 6.834)/3 \approx 20.315$ kg < 30.580 kg, corresponding to max R admissible
8. supposing a flat laminated rail, with l = 100 and operating band b = 98 (see table on page 11), from the diagram on page 14 we can deduce that, for a Ø 400 R with **special sheave** width, considering the factors (speed and rail running surface), the average admissible reaction for the service group M5 (2m), is:
 $R_{ave. admissible} \approx 20.550$ kg > of the 20.315 kg the wheel is subject to.

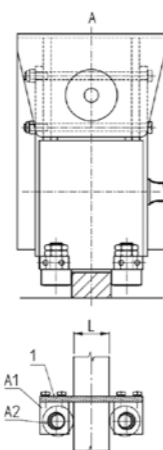
ACCESSORY COMPONENT OF THE BRIDGE CRANE END-CARRIAGES

GUIDE ROLLS

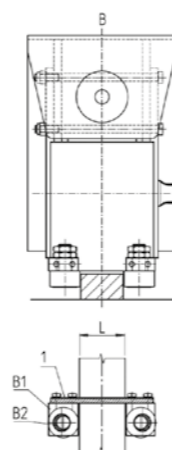
- 1: Load-bearing frame
- 2: Idle pin bearing



- Layout A:
- A1: Idle pin bearing support
- A2: Idle pin eccentric



- Layout B:
- B1: Idle pin bearing support
- B2: Idle pin eccentric



DGT	CODE	WHEEL BOX PERFORATION (mm)				TRACK WIDTH L (mm)			
		X	Y	Z	Ø	LAYOUT A		LAYOUT B	
						MIN	MAX	MIN	MAX
1	DGT1A0F10	52	50	63	9	35	45	50	60
2	DGT2A0F10	70	50	77	11	40	50	55	65
3	DGT3A0F10	85	60	96	13	45	55	60	70
4	DGT4A0F10	100	80	116	13	55	65	70	80
5	DGT5A0F10	122,5	75	141	17	60	70	75	85
6	DGT6A0F10	152	80	178	21	70	80	85	95

DONATI WEBSITE



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Contact Section

The new contact section divided by departments lets you address your requests to the right team, so our staff can provide a faster and more accurate answer.

LEONARDO CONFIGURATION SYSTEM



Leonardo Configuration System is the Donati configurator system that lets you configure and generate offers for Chain hoists, Jib cranes and Crane sets, easily and quickly; it lets you rapidly and efficiently respond to your customers' requests.

The suite is composed of two configurators:

Leonardo Product Configurator:

Used to configure chain hoists and jib cranes alone or in combination

Leonardo Crane Set Configurator:

Used to configure bridge cranes complete with all necessary accessories and Donati hoists.



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